Command and signalling devices

Product information





Introduction



Dipl.-Ing. Heinz Schmersal and Dipl. Wirt.-Ing. Philip Schmersal Managing Associates of the K.A. Schmersal GmbH & Co. KG

Safety in system - Protection for man and machine

Often, it is unavoidable that people have to intervene with the workings of a machine. When this is done the safety of the operator is imperative. This demands the responsibility of the machine operator, which is also required by the world's standards and guidelines for machine safety.

The Schmersal Group has concentrated for many years on safety at work with our products and solutions; today we can offer the industry the world's largest range of safety switchgear and systems for the protection of man and machine.

Under the guiding principle "Safety with system – protection for man and machine" we develop and produce products that carry the system concept and can be optimally integrated into the work processes. Because we are convinced that safety does not contradict higher productivity.

In our fields of activity we have a leading position due to our expertise, our innovative power and our comprehensive range of products. With this we follow a central theme: Together with you, we want to make the world a little safer. Talk to us — we look forward to working with you.

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History

Milestones 1945 - 2013







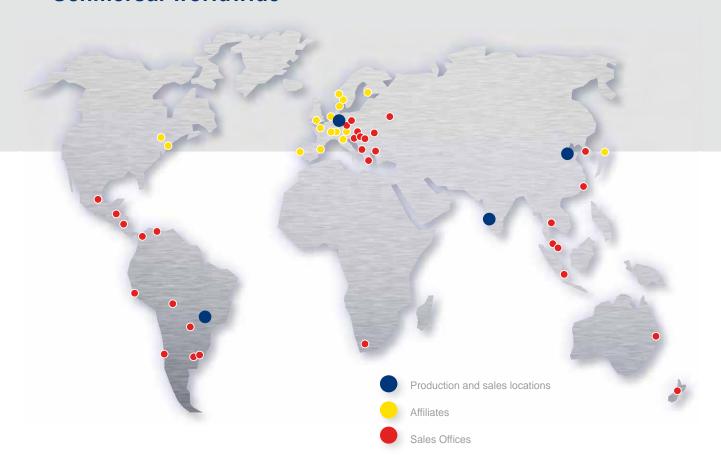
Schmersal Brazil 1974

Schmersal China 2013

Startup of the new central warehouse in 2013

1945	The brothers Kurt Andreas Schmersal and Ernst Schmersal form the company in Wuppertal.
1950s	The product portfolio is continuously expanded. Many switchgears are used in safety related applications such as in explosive areas.
1970s	Schmersal is one of the first companies to begin development and production of electronic proximity switches .
1974	ACE Schmersal is formed in Boituva, Brazil.
1982	Generational change: Heinz and Stefan Schmersal take over the company from their fathers.
1994	Schmersal takes over steute Schaltgeräte GmbH based in Löhne.
1997	ELAN Schaltelemente GmbH & Co. KG based in Wettenberg is acquired.
1999	The production facility Schmersal Industrial Switchgear Co. Ltd (SISS) is formed in Shanghai, China.
2004	Heinz Schmersal takes over 100% of the Group.
2007	Philip Schmersal joins the third generation of the Schmersal Group. The training centre tec.nicum is formed.
2008	The company kindergarten starts with 18 children. In October 2008 the Schmersal Group takes over Safety Control GmbH and its affiliate Protec GmbH in Mühldorf/Inn.
2013	ELAN Schaltelemente merges with the Schmersal Group and the resulting entity is renamed K.A. Schmersal GmbH & Co. KG. Böhnke + Partner Steuerungssysteme GmbH is acquired. Schmersal India becomes a production facility. Startup of the new European central warehouse in Wuppertal.

Schmersal worldwide



With its own affiliates in around 20 countries and capable sales and service partners in 30 more countries, the Schmersal Group has operations worldwide.

We started quite early with the internationalisation of sales, consultancy and production. This is also one of the reasons that we are a favoured global partner for machinery and plant construction and also an approved partner for many medium sized engineering companies with local presence. Wherever there are machines that work with Schmersal safety switches, the nearest branch or representative is not far away.

Argentina,

Germany, Wuppertal Germany, Wettenberg Germany, Mühldorf Germany, Bergisch Gladbach Brazil, Boituva China, Shanghai India, Ranjangaon

Belgium, Aarschot Denmark, Ballerup Finland, Helsinki France, Seyssins United Kingdom, Worcestershire Italy, Borgosatollo Japan, Tokyo Canada, Brampton Netherlands, Harderwijk Norway, Oslo Austria, Vienna Portugal, Póvoa de Sta. Iria Sweden, Mölnlycke Switzerland, Arni Spain, Sant Cugat

Sesgarrigues

USA, Tarrytown NY

Buenos Aires Australia, Brisbane Baltic States, Kaunas Bolivia, Santa Cruz de la Sierra Bulgaria, Ruse City Chile, Santiago Ecuador, Quito Greece, Athens Guatemala, Guatemala-City Indonesia, Jakarta Iceland, Reykjavik Israel, Petach Tikwa Kazakhstan, Ayran Colombia, Medellín South Korea, Seoul Croatia, Zagreb Malaysia, Rawang Macedonia, Skopje Mexico, Mexico City New Zealand, Christchurch Pakistan, Islamabad Paraguay, Minga Guazú Peru, Lima Poland, Warsaw Romania, Sibiu Russia, Moscow Serbia, Belgrade Singapore, Singapore Slovenia, Ljubljana South Africa, Johannesburg Taiwan, Taichung Thailand, Bangkok Czech Republic, Prague Turkey, Istanbul Ukraine, Kiev Hungary, Györ Uruguay, Montevideo United Arab Emirates, Sharjah Venezuela, Caracas Vietnam, Hanoi Belarus, Minsk

Schmersal Worldwide

Offices in Germany

Wuppertal



K.A. Schmersal GmbH & Co. KG

Founded in 1945 Around 600 employees

Focal points

Headquarters of the Schmersal Group Development and manufacture of switchgears and switching systems for safety, automation and lift engineering Accredited test laboratory Central research and development

Logistics centre for European markets

Wettenberg



K.A. Schmersal GmbH & Co. KG

Founded in 1952 (1997) Around 150 employees

Focal points

Development and manufacture of switchgears for operation and monitoring, safety-related relay modules and controls as well as switchgears for explosion protection

Mühldorf / Inn



Safety Control GmbH

Founded in 1994 (2008) Around 30 employees

Focal points

Development and manufacture of optical electronic components for safety and automation engineering

Bergisch Gladbach



Böhnke + Partner Steuerungssysteme GmbH

Founded in 1991 (2012) Around 70 employees

Focal points

Development and manufacture of components, controls and remote diagnostic systems for the lift industry

Schmersal Worldwide

International Offices

Boituva / Brazil



ACE Schmersal

Founded in 1974 Around 350 employees

Focal points

Manufacture of electromechanical and electronic switchgears

Customer-specific control systems for the North and South American market

Shanghai / China



Schmersal Industrial Switchgear Co. Ltd

Founded in 1999 Around 150 employees

Focal points

Development and manufacture of switchgears for safety, automation and lift engineering for the Asian market

Ranjangaon / India



Schmersal India Private Limited

Founded in 2013 Around 30 employees

Focal points

Development and manufacture of switchgears for safety, automation and lift engineering for the Indian market

Command and signalling devices

Description

Command and signalling devices

Command and signalling devices make possible communication between human beings and machines. People expect high levels of reliability from them. Intuitive operation is desirable not just from an ergonomic point of view, but also with regards to safety at work.

The type of machine and the environmental conditions mean that the demands made of command and signalling devices are very different. Consequently, there are a wide range of different construction forms. In addition to classic command devices and indicator lights for installation on operator panels, pull-wire switches, foot switches, cross-switches and buttons as well as two-hand controls and enabling devices, for example are in common use.

As an all-rounder in the field of HMI components and systems, the Schmersal Group offers a range of products for (virtually) all areas of application. These include command and signalling device series that have been developed for dedicated use in hygiene-sensitive areas (Series N) as well as for extremely harsh ambient conditions (Series R).

All our ranges are distinguished by their very high levels of quality and their long service lives. They are of modular structure, which means you can adapt them in an optimum way to meet the exact requirements of your own individual application.

With contact systems too, users have different choices (see Page 58: Contact Systems). Apart from this, assembly housings are available for all three series. If desired, command and signalling devices are supplied pre-assembled or ready-to-connect to operating systems with housings (see Page 70: Enclosures).









	"E" program	"N" program	"R" program
Area of application	Applications under difficult operating conditions	Food, hygiene and external applications	Heavy-duty applications
EMERGENCY STOP command device	see page 12	see page 28	see page 44
Illuminated signal	see page 14	see page 30	see page 46
Pushbutton	see page 16	see page 32	see page 48
Illuminated pushbutton	see page 16	see page 32	see page 48
Mushroom head impact button/ EMERGENCY STOP pushbutton	see page 18	see page 34	see page 50
Selector switch/ key button	see page 20	see page 36	see page 52
Key-operated selector switch	see page 22		see page 54
Step switch	see page 24	see page 40	see page 56
Potentiometer drive	see page 24	see page 40	see page 56
Main switches	_	see page 38	_

Command and signalling devices

"E" program

Area of application

The Series E command and signalling devices for 22.3 mm and 30 mm installation boreholes have been developed as universal operator input and display elements for all mechanical engineering, plant construction and automotive applications. They are generally integrated in the control panels or enclosures of machines and are in use all over the world.

The separate N and R product portfolios are available for applications that make particular demands of either hygiene or the toughness of the command and signalling devices.

Design and way of functioning

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The command and signalling devices of Series E are each designed with an operating button and an EF contact system. Both parts are simply joined by catch springs. This principle ensures fast assembly on the front panel of the control panel and a permanent connection between the head and the contact system. When doing this, the modular principle of this range makes it possible to increase flexibility and to adapt the Human Machine Interface to individual requirements in an optimum way.

The control heads of Series E are made from anodized aluminium, with the collars being glass. The seals on the front of the devices complies with protection class IP 67/65.

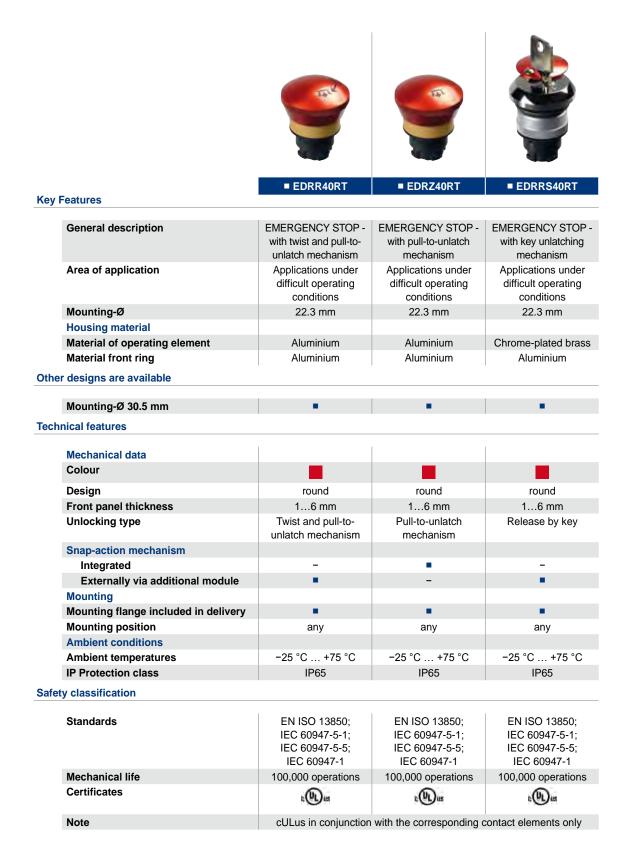
Users can choose between a vast range of different variants. The product portfolio includes amongst other things push buttons, mushroom head impact buttons, illuminated control push buttons and indicator lights, selector switches and selection buttons as well as key selector switches and key selection buttons.

In the E range, the mushroom head impact buttons are particularly important. They are used all over the world in mechanical engineering and plant construction and stand out due to their extremely robust design. On vibrating machines or with frequent shock loading, these EMERGENCY STOP buttons function reliably and thus increases the machines' productivity and extend their service lives. If the EMERGENCY STOP button fails, the safety system shuts down the machine, this happens extremely rarely with E and N range switchgears with an external snap-action mechanism.

Pro	gram-Overview	Page
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2	EMERGENCY STOP with release by key	12
3	Pushbutton	16
4	Mushroom head impact button/ EMERGENCY STOP pushbutton	18
5	Key-operated selector switch/ button	22
6	Selector switch/key button	20
7	Illuminated pushbutton	16
8	Illuminated signal	14
9	Step selector switch	24
10	Potentiometer drive	24
11	Mounting flange EFM	63
12	Mounting flange EFMH	-
13	Short-stroke key element	-
14	Mounting flange ELM	63
15	Contact element EF	63
16	Spring element EFR	63
17	Securing plate	-
18	Position switches	-
19	Contact element EFK	_
20	Light terminal block ELDE	63
21	Light terminal block EL	63
22	EMERGENCY STOP label	66
23	EMERGENCY STOP protective collar	66
24	EMERGENCY STOP enclosure for surface mounting	70
25	Identification label	66
26	Plastic enclosure for surface mounting	70
27	Adapter ring	68
28	Blanking plug	68



EMERGENCY STOP control devices





EMERGENCY STOP control devices

Туре	Unlocking	Snap-action mechanism	Α	В	С	Type designation	Material number
	Pull-to-unlatch	Integrated	29	22.3	38.5	EDRZ40 RT	101177107
	mechanism	Integrated	29	30.5	30.3	EDRZ40VH RT	101182360
		External with spring element EFR *	29 -	22.3	38.5	EDRR40 RT	101021009
EMERGENCY STOP much	Twist and pull-to- unlatch mechanism				49	EDRR50 RT	101021015
STOP push buttons				30.5	38.5	EDRR40VH RT	101024290
					49	EDRR50VH RT	101024299
	Release by key (cover red)	External with spring element EFR.EDRRS *	29	22.3	27.5	EDRRS40 RT	101025432
				30.5	37.5	EDRRS40VH RT	101025435

^{*} Spring element EFR or EFR.EDRRS must be ordered separately!

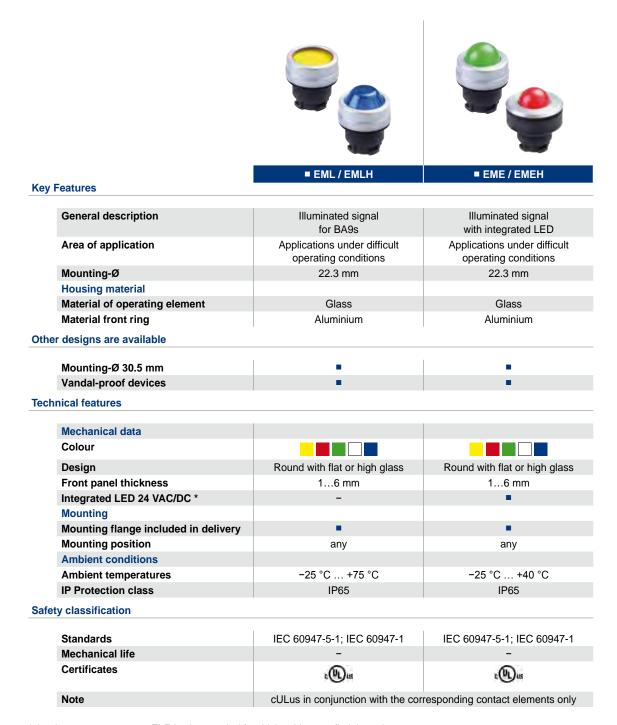
All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head

Illuminated signal



 $^{^{\}star}$ A voltage sensor, e.g. an ELE is also needed for driving. You can find the voltage sensors on page 58

Command and signalling devices - E programme Illuminated signal

Туре	Illuminant	Collar	Α	В	С	Type designation
Illuminated signal	Without integrated illuminant	Flat collar	14	22.3	29.5	EML ①
			2.5	30.5	34.5	EML.V ①
		High collar	20	22.3	29.5	EMLH ①
			2.5	30.5	34.5	EMLH.V ①
LED indicator light	With integrated illuminant	High collar	20	22.3	29.5	EME ①

① Abbreviations of colours: BK GB RD GN WH BL You append the abbreviations of the colours to the type designation.

For details of possible colour combinations, refer to the technical data on the previous page.

All dimensions in mm.

Key

Α Height Height of command device in front of the front panel В Mounting-Ø Installation diameter for the command device head

Key Ø Width of command device head



EML GN



EMLH RT

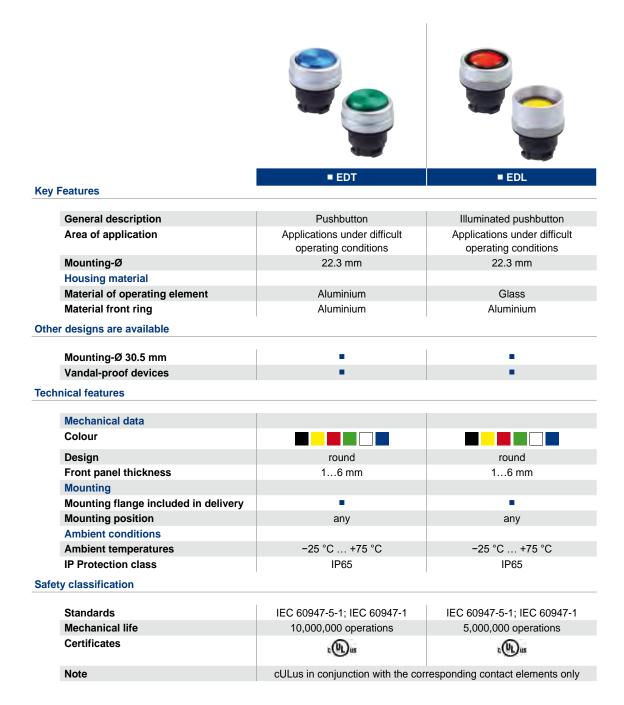


EME GB



EME.V BL

Pushbuttons and illuminated pushbuttons



Pushbuttons and illuminated pushbuttons

Туре	Description	Α	В	С	Type designation	
		Standard	14	22.3	29.5	EDT ①
		2 mm-high key	16	22.3	29.5	EDT2 ①
	Standard	6 mm-high key	20	22.3	29.5	EDT6 ①
Pushbutton		6 mm edge to prevent unwanted activation	20	22.3	29.5	EDTH ①
		Standard	14	22.3	29.5	EDM ①
	With membrane	6 mm edge to prevent unwanted activation	20	22.3	29.5	EDMH ①
	With latching	Standard	14	22.3	29.5	EDTR ①
		Standard	14	22.3	29.5	EDL ①
	Standard	6 mm edge to prevent unwanted activation	20	22.3	29.5	EDLH ①
Illuminated pushbutton		Standard	14	22.3	29.5	EDLM ①
pushbutton	With membrane	6 mm edge to prevent unwanted activation	20	22.3	29.5	EDLMH ①
	With latching	Standard	14	22.3	29.5	EDLR ①

① Abbreviations of colours: BK GB RD GN WH BL You append the abbreviations of the colours to the type designation. For details of possible colour combinations, refer to the technical data on the previous page.

All dimensions in mm.

Key

Α Height of command device in front of the front panel Height Mounting-Ø Installation diameter for the command device head

Key Ø Width of command device head









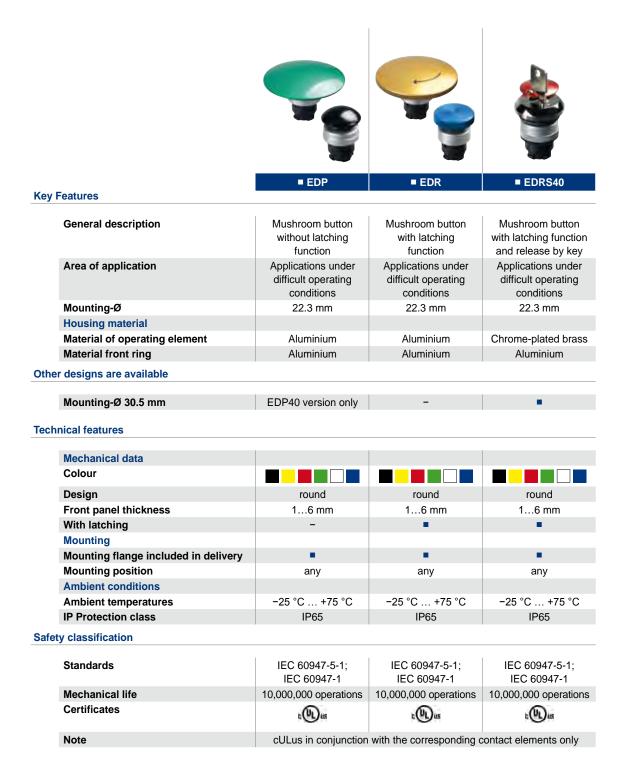
EDM RT

EDT2 GB EDT6.V GB

EDLMH BL

EDL GN

Mushroom head impact button



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Mushroom head impact button

Туре	Description	Key	A	В	С	Type designation
			27.5	22.3	32	EDP ①
		Mushroom shaped	27.5	22.3	37	EDP40 ①
	Mushroom head impact button	Mushroom-shaped	27.5	22.3	55	EDP55 ①
			27.5	22.3	70	EDP70 ①
Mushroom head impact button		Flat key	27.5	22.3	35	EDP35 ①
impaor batton	Mushroom button with latching function	Mushroom-shaped	29	22.3	38.5	EDR40 ①
			27.5	22.3	70	EDR70 ①
		Flat key	27.5	22.3	35	EDR35 ①
		Release by key	29	22.3	38	EDRS40 ①

① Abbreviations of colours: BK GB RD GN WH BL You append the abbreviations of the colours to the type designation.

For details of possible colour combinations, refer to the technical data on the previous page.

All dimensions in mm.

Key

Height Height of command device in front of the front panel В Mounting-Ø Installation diameter for the command device head

Key Ø Width of command device head



EDP SW





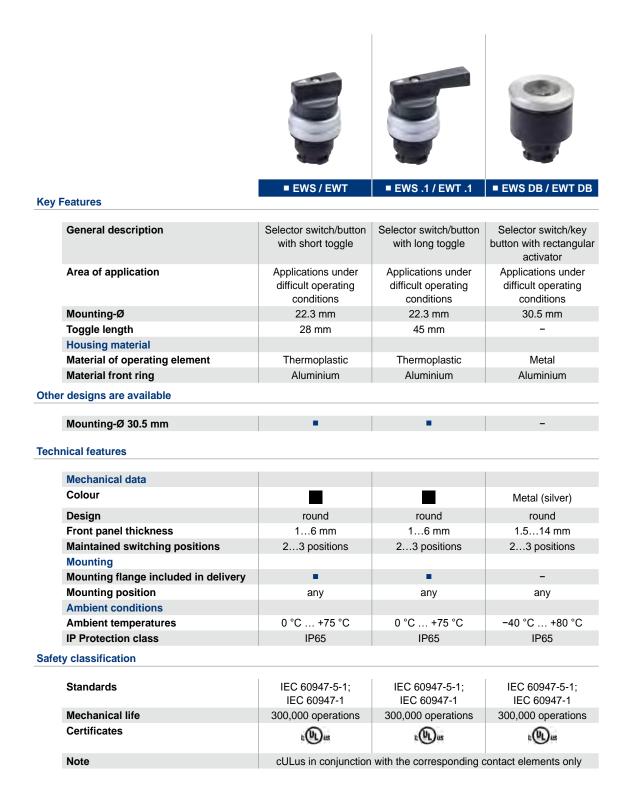
EDR70 GB



EDRS40 RT

EDP70 GN

Maintained selector switches and spring return selector switches



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Maintained selector switches and spring return selector switches

Туре	Maintained and momentary positions	Positions	Actuator	Α	В	С	Type designation
		70*	Short toggle	28	22.3	29.5	EWS21
	O marintain a dan a iliana		Long toggle	20	22.3	29.5	EWS21.1
	2 maintained positions	70*	Rectangular	•	00.5	00	EWS21DB
Only of an audital			actuator	6	30.5	36	EWS21ÖBB
Selector switch		(\$ T &)	Short toggle	20	20.2	20.5	EWS32
			Long toggle	28	22.3	29.5	EWS32.1
	3 maintained positions	55° 55°	Rectangular		00.5	00	EWS32DB
			actuator	6	30.5	36	EWS32ÖBB
	1 momentary position and automatic return to the zero position	55	Short toggle	28		29.5	EWT21
			Long toggle		22.3		EWT21.1
		55.	Rectangular	6			EWT21DB
Spring-return			actuator		30.5	36	EWT21ÖBB
selector switch		15 15	Short toggle		00.0	00.5	EWT32
	1 momentary position		Long toggle	28	22.3	29.5	EWT32.1
	each to the right and left of the zero position	35* 35*	Rectangular		30.5		EWT32DB
			actuator	6	30.5	36	EWT32ÖBB
	Maintained position	55-135-	Short toggle	20	20.2	20.5	EWTS32
Maintained spring-return	to left and momentary position to right		Long toggle	28	22.3	29.5	EWTS32.1
rotary selector switch	Maintained position on	15 18.	Short toggle		20.5	36	EWTS321
	right and momentary position on left		Long toggle	6	30.5		EWTS321.1

① Toggle length:

If you want a long toggle, append a "1" to the type designation.

All dimensions in mm.

Key

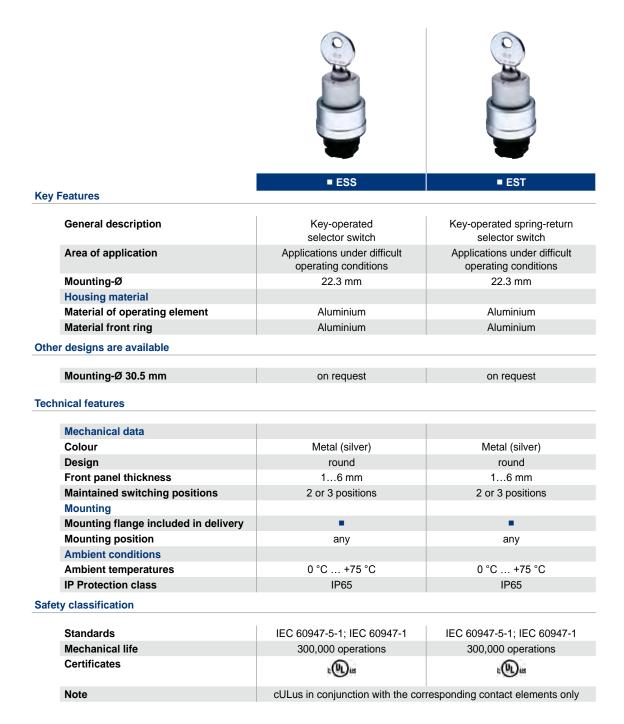
A Height Height of command device in front of the front panel

B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head



Key selector switches, buttons and -touch contact switches





Key selector switches, buttons and -touch contact switches

Туре	Maintained and momentary positions	Key positions	Key-withdrawal position	Α	В	С	Type designation
		90'	0				ESS21S1
	2 maintained positions		I	33	22.3	29.5	ESS21S2
Key-operated			O + I				ESS21S12
selector			I				ESS32S1
switch	2 maintained positions	\$.	0	33	22.3	29.5	ESS32S2
	3 maintained positions	<u>+-((1))-+</u>	II	33	22.3	29.5	ESS32S3
			I + O + II				ESS32S123
Key-operated spring-return selector switch	1 momentary position and automatic return to the zero position		0	33	22.3	29.5	EST21S1
	2 momentary positions on the right and left with automatic return to the zero position		0	33	22.3	29.5	EST32S2
	3 positions: momentary position 35° actuating angle and maintained position 55° actuating angle (zero position in middle, key position at top)	\$ 1 s	I	33	30.5	34.5	ESTS32S1
Key-operated selector			0				ESTS32S2
switch pushbutton			0				ESTS321S2
			II				ESTS321S3

All dimensions in mm.

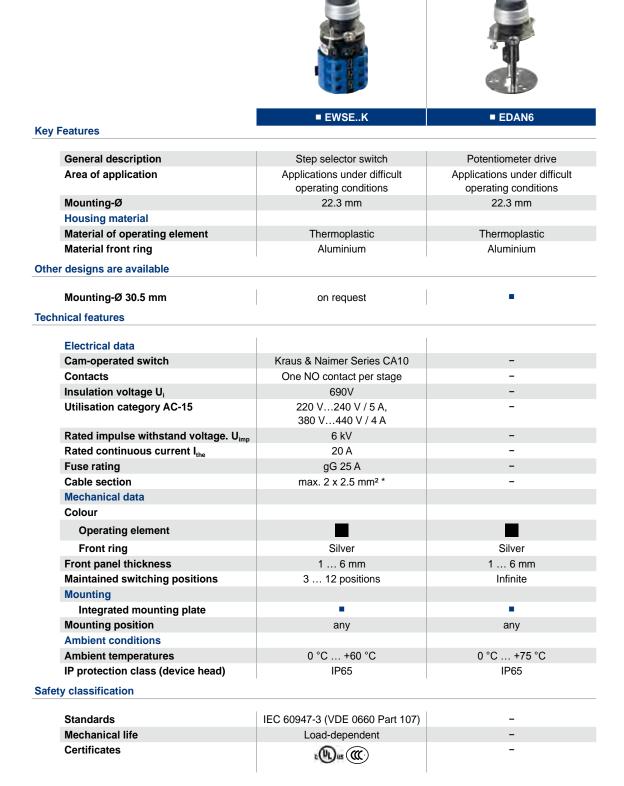
Key

A Height Height of command device in front of the front panel without key

Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head

Special devices



^{*} Use copper conductors only

Special devices

Туре	Circuit diagram and connecting terminals	Switching angle	L	LE	Α	В	С	Type designa- tion
	3° ° ° 1° ° ° ° ° ° ° ° ° ° ° ° ° ° ° °	60°	40.7	60	28	22.3	29.5	EWSE3K
	50 o ⁷ 10————————————————————————————————————	60°	40.7	60	28	22.3	29.5	EWSE4K
	50 09 10-03 03	60°	50.2	69.5	28	22.3	29.5	EWSE5K
	50 09 10 03 10 03	60°	50.2	69.5	28	22.3	29.5	EWSE6K
Cam switching design step switches with	50 0 013 10 03 03 07	45°	59.7	78	28	22.3	29.5	EWSE7K
latching mechanism, 1-pole no zero position	50 0 13 10 03 15 0 07	45°	59.7	78	28	22.3	29.5	EWSE8K
	9 18 17 5 0 0 21 10 0 0 3 10 0 0 7 0 10 0 10 10 10 10 10 10 10 10 10 10 10	30°	69.2	87.5	28	22.3	29.5	EWSE9K
	9 13 17 50 0 21 10 03 03 03 05 01 1	30°	69.2	87.5	28	22.3	29.5	EWSE10K
	9 9 0 0 21 10 03 03 03 05 0 11	30°	78.7	97	28	22.3	29.5	EWSE11K
	9 9 0 0 21 10 03 23 0 03 23 0 01	30°	78.7	97	28	22.3	29.5	EWSE12K
Туре	Description			LE	Α	В	С	Type designation
Potentiometer drive	for 6 mm shaft Ø, shaft	length 30 4	10 mm	63	28	22.3	29.5	EDAN 6

All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head L Length Length of step switch block

LE Installation Length between command device head and bottom edge of switch

depth when mounted

Command and signalling devices

"N" program

Area of application

Series N was originally developed for the specific requirements of food industry mechanical engineering. The command and signalling devices of the machines for this branch of industry must comply with strict hygiene requirements and be easy to clean.

Series N command and signalling devices meet the requirements of Protection class IP69K. This means that even when cleaned on a regular basis using high-pressure cleaners they have an outstanding long service life. They were designed on the basis of the general design concepts for hygienic construction of food processing machinery (EN 1762-2). This means, for example, that the geometry of the devices has no sharp edges. Type examination carried out by the Meat Trade Association confirmed that the design of the N programme was hygiene-appropriate.

In addition, the devices are clean room-approved and also due to their resistance to spray water, they are deployed in outdoor-applications, e.g on municipal vehicles and in car washes. Apart from this, they are tried and tested in extreme applications in food processing, e.g. fish filleting and packaging lines that are installed directly on trawlers.

Design and way of functioning

The N series is of modular structure too which means that machine tool builders always have available a wide selection of different command and signalling devices. The device heads each have one mounting flange that provides effective sealing in conjunction with a labyrinth seal. The EF contact system (see page 62) is used in exactly the same way as with the series.

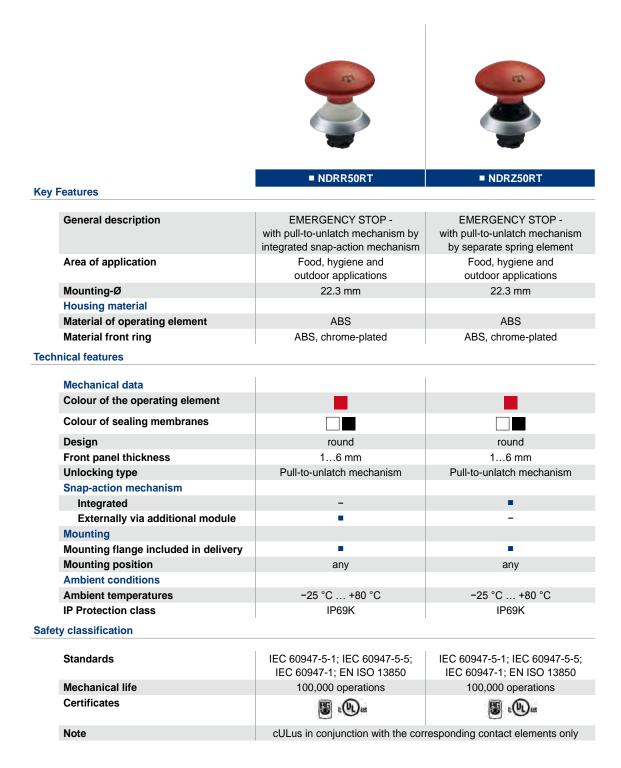
The N range is characterised by the short actuating stroke of the command devices and the high protection class even behind the front plate. This is a significant benefit in butchers' machines, for example, since condensation can form inside the machines.

The special features of the N range include main switches for up to 63 A. They allow design engineers to design the entire control unit of a (food) machine using just one range of products.

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4	Selector switch/key button	36
5	Illuminated pushbutton	32
6	Illuminated signal	30
7	Step selector switch	40
8	Potentiometer drive	40
9	Mounting flange EFM	63
10	Mounting flange EFMH	-
11	Short-stroke key element	-
12	Mounting flange ELM	63
13	Contact element EF	63
14	Spring element EFR	63
15	Securing plate	_
16	Position switches	_
17	Contact element EFK	_
18	Light terminal block ELDE	63
19	Light terminal block EL	63
20	EMERGENCY STOP label	66
21	EMERGENCY STOP protective collar	66
22	Identification label	66
23	Stainless steel enclosure for surface mounting	70
24	Adapter ring	68
25	Blanking plug	66



EMERGENCY STOP control devices



EMERGENCY STOP control devices

Туре	Unlocking	Snap-action mechanism	Bellows	Α	В	С	Type designation	Material number
		Integrated	White	45	22.2		NDRZ50RT	101177168
EMERGENCY STOP command device Pull-to-unlatch mechanism	Pull-to-unlatch		Black			50	NDRZ50GR/RT	101177170
	External with spring element EFR *	White	45	22.3	50	NDRR50RT	101163587	
		Black				NDRR50GR/RT	101163594	

^{*} Spring element EFR must be ordered separately.

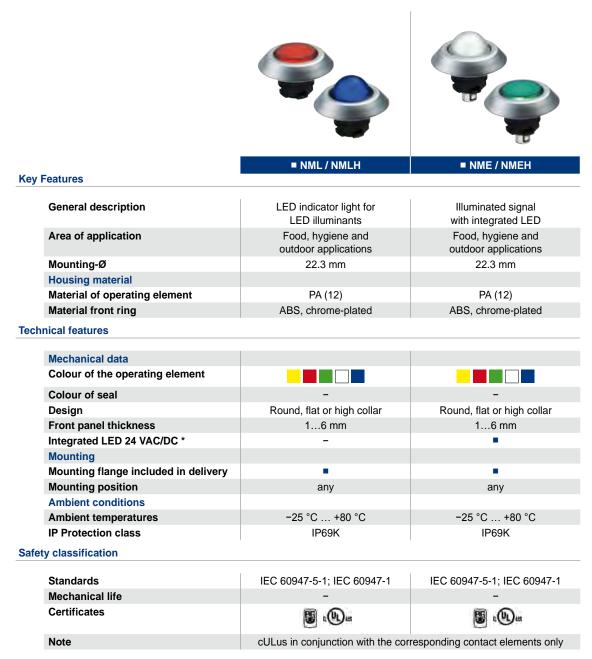
All dimensions in mm.

Key

A Height Height of command device in front of the front pane
B Mounting-Ø Installation diameter for the command device head Height of command device in front of the front panel

C Key Ø Width of command device head

Illuminated signal



^{*} A voltage sensor, e.g. an ELE is also needed for driving. You can find the voltage sensors on page 58

Command and signalling devices - N programme Illuminated signal

Туре	Description		Α	В	С	Type designation
Illuminated cianal	Without integrated	Flat collar	9	22.3	44.5	NML ①
Illuminated signal	illuminant	High collar	17.4	22.3	44.5	NMLH ①
LED in director limbs	icator light With integrated illuminant	Flat collar	9	22.3	44.5	NMEF ①
LED indicator light		High collar	17.4	22.3	44.5	NME ①

① **Abbreviations of colours:** BK GB RD RD WH BL GR You append the abbreviations of the colours to the type designation.

For details of possible colour combinations, refer to the technical data on the previous page.

All dimensions in mm.

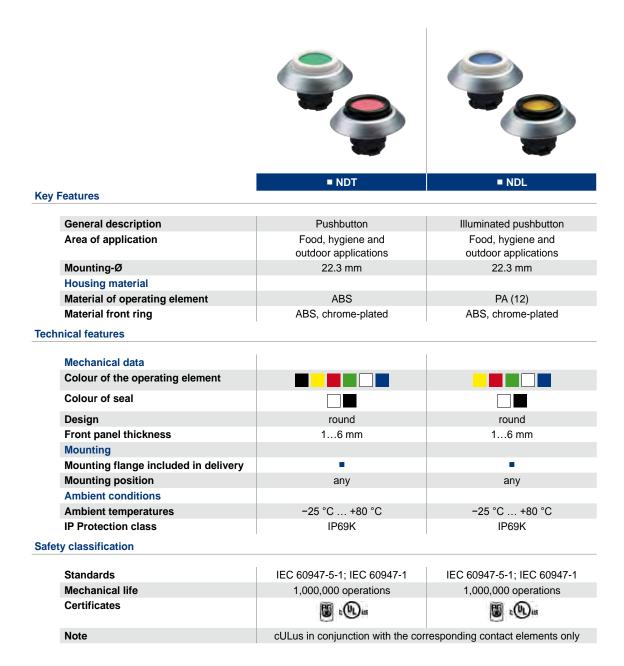
Key

Α Height Height of command device in front of the front panel Mounting-Ø Installation diameter for the command device head

Key Ø Width of command device head



Pushbuttons and illuminated pushbuttons



Pushbuttons and illuminated pushbuttons

Туре	Description		Α	В	С	Type designation
Pushbutton	Hygiene application	"White" bellows	11	22.3	44.5	NDT ①
Pushbutton	Outdoor usage	Black "bellows"	11	22.3	44.5	NDTGR ①
Illinois at all models often	Hygiene application	"White" bellows	11	22.3	44.5	NDL ①
Illuminated pushbutton	Outdoor usage	Black "bellows"	11	22.3	44.5	NDLGR ①

① Abbreviations of colours: BK GB RD RD WH BL GR

You append the abbreviations of the colours to the type designation. For details of possible colour combinations, refer to the technical data on the previous page.

All dimensions in mm.

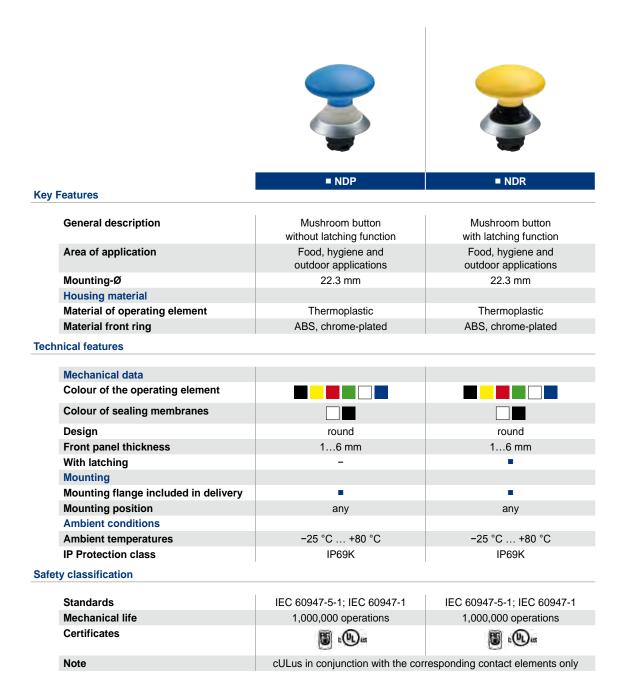
Key

A Height Height of command device in front of the front panel
B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head



Mushroom head impact button



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Mushroom head impact button

Туре	Description		Α	В	С	Type designation
Mushroom head impact button	Without latching	"White" bellows	45	22.3	50	NDP50 ①
		Black "bellows"	45	22.3	50	NDP50GR ①
	With integrated latching	"White" bellows	45	22.3	50	NDRZ50 ①
		Black "bellows"	45	22.3	50	NDRZ50GR/ ①
	With latching via spring element EFR*	"White" bellows	45	22.3	50	NDRR50 ①
		Black "bellows"	45	22.3	50	NDRR50GR/ ①

^{*} Spring element EFR must be ordered separately.

① Abbreviations of colours: BK GB RD RD WH BL GR

You append the abbreviations of the colours to the type designation. For details of possible colour combinations, refer to the technical data on the previous page.

All dimensions in mm.

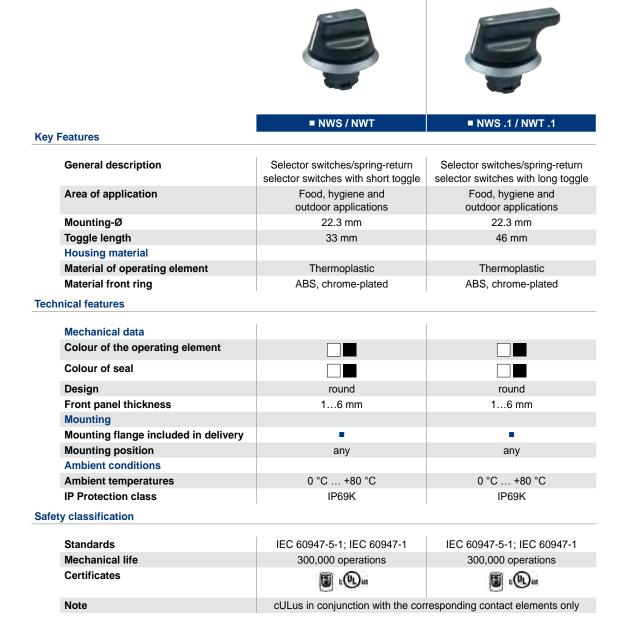
Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head



Maintained selector switches and spring return selector switches





Maintained selector switches and spring return selector switches

Туре	Maintained and momentary positions	Positions	Actuator	A	В	С	Type designation
Selector switch	2 maintained positions	70*	Short toggle	26	22.3	44.5	NWS21 ①
	2 maintaineu positions		Long toggle	26	22.3	44.5	NWS21.1 ①
	2 maintained a siting	\$ T &	Short toggle	26	22.3	44.5	NWS32 ①
	3 maintained positions		Long toggle	26	22.3	44.5	NWS32.1 ①
	1 momentary position and	55,	Short toggle	26	22.3	44.5	NWT21 ①
Spring-return	automatic return to the zero position	55	Long toggle	26	22.3	44.5	NWT21.1 ①
selector switch	1 momentary position each to the	√35 † 35° ∕<	Short toggle	26	22.3	44.5	NWT32 ①
	right and left of the zero position		Long toggle	26	22.3	44.5	NWT32.1 ①
	1 momentary position on the right	55-135-	Short toggle	26	22.3	44.5	NWTS32 ①
Maintained spring-return	and 2 maintained positions		Long toggle	26	22.3	44.5	NWTS32.1 ①
rotary selector switch	1 momentary position on the left	35 35	Short toggle	26	22.3	44.5	NWTS321 ①
	and 2 maintained positions		Long toggle	26	22.3	44.5	NWTS321.1 ①

① Abbreviation of colour: WH

If you want a white toggle, append "WH" to the type designation.

All dimensions in mm.

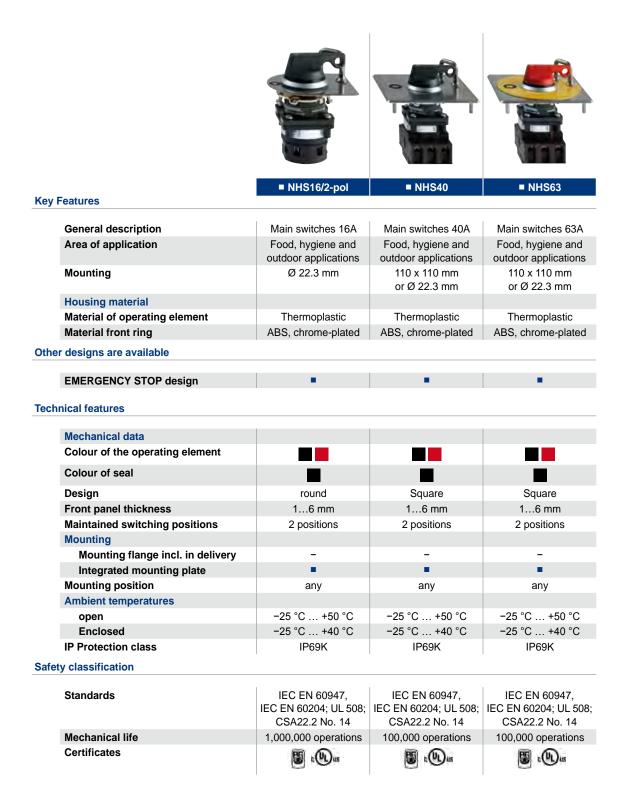
Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head

Main switches

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Main switches

Туре	Series	Descri	ption		Α	В	С	Type designation	Material number
		16 A,	Standard	With black grip	29	22.3	70 x 80	NHS16/2-POL	101204196
	NHS16	2-pole	EMERGENCY STOP	With red grip + yellow background	29	22.3	Ø 100	NHSNH16/2-POL	101209839
	NUSIO	16 A,	Standard	With black grip	29	22.3	70 x 80	NHS16/4-POL	103002746
Main		4-pole	EMERGENCY STOP	With red grip + yellow background	29	22.3	Ø 100	NHSNH16/4-POL	103002747
switches		40 A,	Standard	With black grip	29	22.3	110 x 110	NHS40	101185098
	NHS40	3-pole	EMERGENCY STOP	With red grip + yellow background	29	22.3	110 x 110	NHSNH40	101185097
	NHS63	63 A,	Standard	With black grip	29	22.3	110 x 110	NHS63	101184920
		3-pole	EMERGENCY STOP	With red grip + yellow background	29	22.3	110 x 110	NHSNH63	101184919

All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head C Panel size Dimensions of panel (if present)

Special devices





		51
	■ NWSEK	■ NDAN6
Key Features		
General description	Step selector switch	Potentiometer drive
Area of application	Food, hygiene and outdoor applications	Food, hygiene and outdoor applications
Mounting-Ø	22.3 mm	22.3 mm
Housing material	22.0 111111	22.0 11111
Material of operating element	Thermoplastic	Thermoplastic
Material front ring	ABS, chrome-plated	ABS, chrome-plated
ŭ	, , , , , , , , , , , , , , , , , , , ,	
Fechnical features		
Electrical data		
Cam-operated switch	Kraus & Naimer Series CA10	-
Contacts	One NO contact per stage	-
Insulation voltage U _i	690V	-
Utilisation category AC-15	220 V240 V / 5 A, 380 V440 V / 4 A	-
Rated impulse withstand voltage. U _{imp}	6 kV	-
Rated continuous current I _{the}	20 A	-
Fuse rating	gG 25 A	-
Cable section	max. 2 x 2.5 mm ² *	-
Mechanical data		
Colour		
Operating element		
Front ring	Silver	Silver
Front panel thickness	1 6 mm	1 6 mm
Maintained switching positions	3 12 positions	Infinite
Mounting		
Integrated mounting plate	•	•
Mounting position	any	any
Ambient conditions		
Ambient temperatures	0 °C +60 °C	0 °C +75 °C
IP protection class (device head)	IP69K	IP69K
Safety classification		
Standards	IEC 60947-3 (VDE 0660 Part 107)	_
Mechanical life	Load-dependent	-
Certificates		PG
	L (U) us (UC)	

^{*} Use copper conductors only

Special devices

Туре	Circuit diagram and connecting terminals	Switching angle	L	LE	Α	В	С	Type designation
	30 0 ⁵	60°	40.7	60	26	22.3	44.5	NWSE3K
	50 07 10-12 03	60°	40.7	60	26	22.3	44.5	NWSE4K
	10 09 10 03 07	60°	50.2	69.5	26	22.3	44.5	NWSE5K
	50 09 10 03 10 07	60°	50.2	69.5	26	22.3	44.5	NWSE6K
Cam switching design step switches with	50 0 0 13 10 10 10 12 0 7	45°	59.7	78	26	22.3	44.5	NWSE7K
latching mechanism, 1-pole no zero position	50 0 0 13 10 10 10 10 10 10 10 10 10 10 10 10 10	45°	59.7	78	26	22.3	44.5	NWSE8K
	9 13 17 5 0 0 21 10 0 3 0 3 0 7 0 11	30°	69.2	87.5	26	22.3	44.5	NWSE9K
	9 19 17 50 0 0 21 10 0 20 3 0 7 0 8 11	30°	69.2	87.5	26	22.3	44.5	NWSE10K
	9 19 17 5 0 0 0 21 10 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	30°	78.7	97	26	22.3	44.5	NWSE11K
	9 19 17 5 0 0 21 10 22 0 3 23 0 15 11	30°	78.7	97	26	22.3	44.5	NWSE12K
Туре	Description			LE	A	В	С	Type designation
Potentiometer drive	for 6 mm shaft Ø, shaft	ength 30 40) mm	63	26	22.3	44.5	NDAN6

All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

 $\begin{array}{lll} {\sf C} & {\sf Key}\, \varnothing & {\sf Width} \ {\sf of} \ {\sf command} \ {\sf device} \ {\sf head} \\ {\sf L} & {\sf Length} & {\sf Length} \ {\sf of} \ {\sf step} \ {\sf switch} \ {\sf block} \end{array}$

LE Installation Length between command device head and bottom edge of switch

depth when mounted

"R" program

Area of application

When designing control panels on machines that will be working under particularly harsh conditions, it is advisable to use the R product portfolio. The "R" stands for "robust", which represents the main feature of this switchgear.

Design and way of functioning

Both the mechanical systems and the electrical components are of heavy-duty design. The R series is resistant to mechanical loading and you can also operate -it easily when wearing gloves. The use of an adapter ring makes it possible to easily mount series R devices in a 30.5 mm installation diameter without needing additional sealing on the front panel of the machine to seal the installation hole..

The contact system (see page 64) that Schmersal developed has also been designed for a long service life under heavy loading. In the same way as with the E and N product portfolios, users can choose from a wide range of different command devices and indicator lights.

If desired, we can supply command devices pre-wired and pre-assembled in the enclosure. An ATEX-compliant version of the R series is also available.

Pro	gram-Overview		Page
1	EMERGENCY STOP		44
2	Pushbutton		48
3	Mushroom head impa EMERGENCY STOP		50
4	Selector switch/key b	utton	52
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10	Mounting flange *		64
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12	Plunger elements *		64
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16	EMERGENCY STOP	label	66
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21	Adapter ring		68
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^{*} The RLM mounting flange consists of a mounting flange (10), a contact carrier (11) and 2 plunger elements (12).



Command and signalling devices – R programmeEMERGENCY STOP control devices



	■ RDRZ45RT
Key Features	
General description	EMERGENCY STOP -
	with pull-to-unlatch mechanism
Area of application	Heavy-duty applications
Mounting-Ø	22.3 mm
Housing material	
Material of operating element	Aluminium
Material front ring	Aluminium
Other designs are available	
ATEX design	•
Technical features	
Technical features	
Mechanical data	
Colour of the operating element	_
Design	round
Front panel thickness	16 mm
Unlocking type	Pull-to-unlatch mechanism
Snap-action mechanism	T dir to dilatori modilariidii
Integrated	
Externally via additional module	-
Mounting	
Mounting flange included in delivery	
Mounting position	any
Ambient conditions	,
Ambient temperatures	−25 °C +75 °C
IP Protection class	IP65
Safety classification	
Standards	IEC 60947-5-1; IEC 60947-5-5;
	IEC 60947-1; EN ISO 13850
Mechanical life	100,000 operations
Certificates	ı. 🕦 us
Nata	al II up in conjugation with the
Note	cULus in conjunction with the corresponding contact elements only

EMERGENCY STOP control devices

Туре	Unlocking	Snap-action mechanism	Α	В	С	Type designation	Material number
EMERGENCY STOP command device	Pull-to-unlatch mechanism	Integrated	27.5	22.3	45	RDRZ45RT	101193576

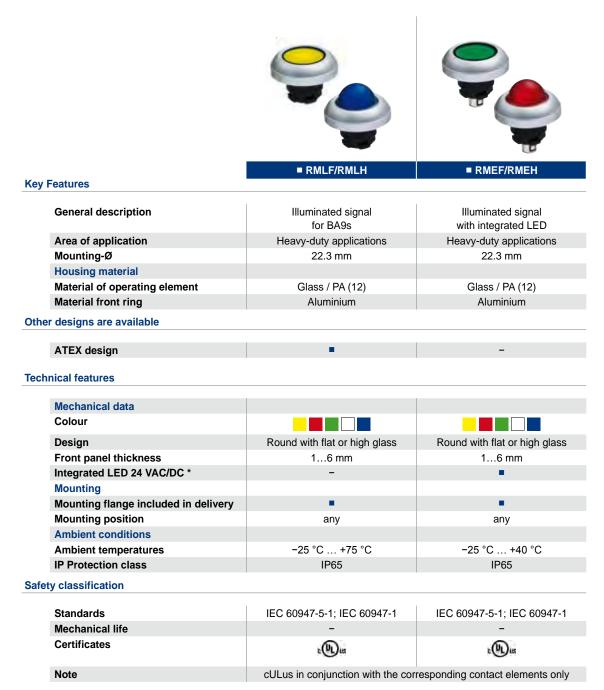
All dimensions in mm.

Key

A Height Height of command device in front of the front panel
B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head

Illuminated signal



^{*} A voltage sensor, e.g. an RE is also needed for driving. You can find the voltage sensors on page 58

Command and signalling devices – R programme Illuminated signal

Туре	Description		Α	В	С	Type designation
Illuminated signal	Without integrated	Flat collar	11	22.3	39.5	RML ①
Illuminated signal	illuminant	High collar	21.5	22.3	39.5	RMLH ①
LED indicator light	With integrated	Flat collar	11	22.3	39.5	RMEF ①
	illuminant	High collar	21.5	22.3	39.5	RMEH ①

① **Abbreviations of colours:** BK GB RD RD WH BL GR You append the abbreviations of the colours to the type designation.

You append the abbreviations of the colours to the type designation. For details of possible colour combinations, refer to the technical data on the previous page.

All dimensions in mm.

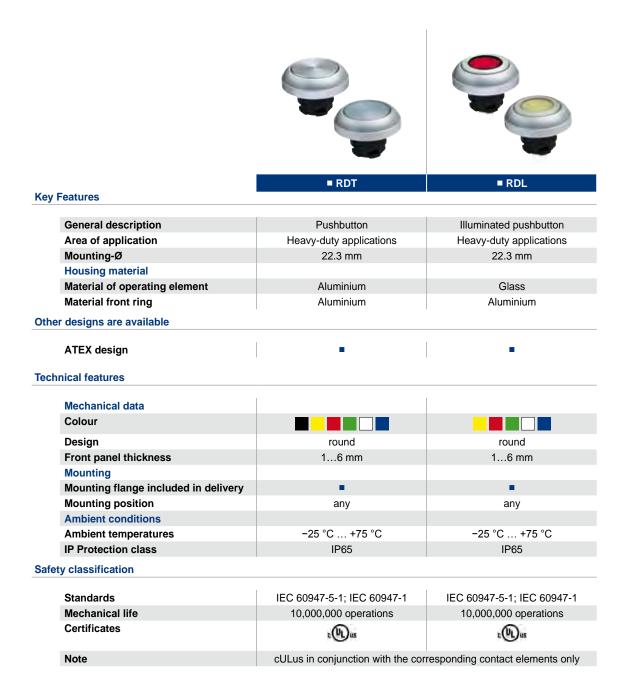
Key

A Height Height of command device in front of the front panel
B Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head



Pushbuttons and illuminated pushbuttons



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Pushbuttons and illuminated pushbuttons

Туре	Description	A	В	С	Type designation
Buchhutton	Standard	11	22.3	39.5	RDT ①
Pushbutton	With membrane	11	22.3	39.5	RDM ①
Illuminated pushbutton	Standard	11	22.3	39.5	RDL ①
	With membrane	11	22.3	39.5	RDLM ①

① Abbreviations of colours: BK GB RD GN WH BL GR

You append the abbreviations of the colours to the type designation. For details of possible colour combinations, refer to the technical data on the previous page.

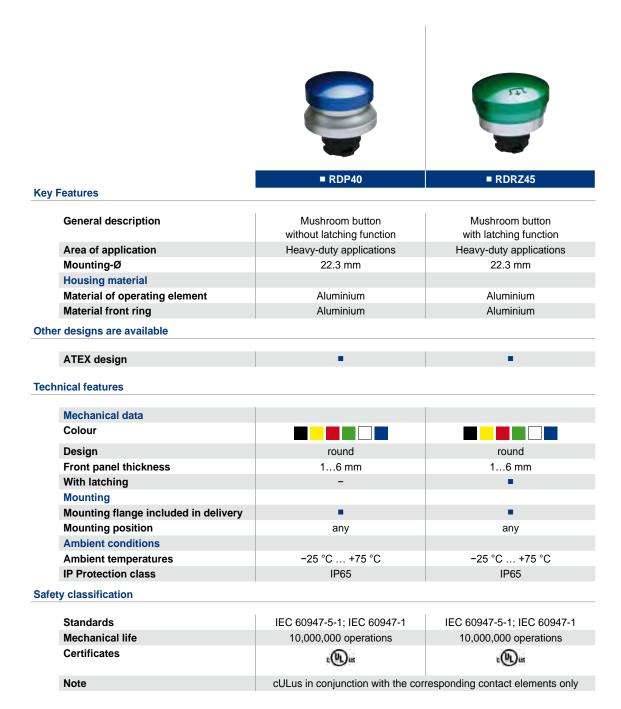
All dimensions in mm.

Key

Height Height of command device in front of the front panel Mounting-Ø Installation diameter for the command device head В

Width of command device head

Mushroom head impact button



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Mushroom head impact button

Туре	Description		Α	В	С	Type designation
Mushroom head	without latching	Mushroom-shaped	27	22.3	39.5	RDP40 ①
impact button	with latching	Mushroom-shaped	27	22.3	45	RDRZ45 ①

① Abbreviations of colours: ■ BK GB RD GN WH BL You append the abbreviations of the colours to the type designation. For details of possible colour combinations, refer to the technical data on the previous page.

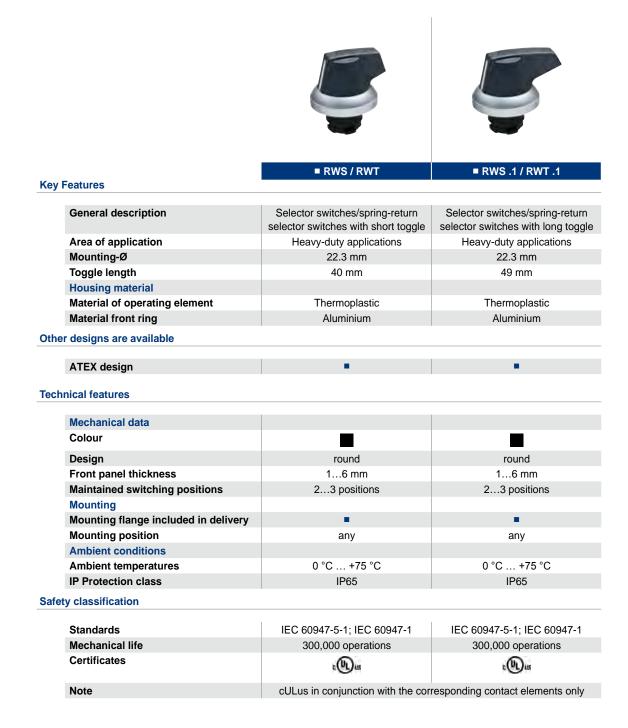
All dimensions in mm.

Key

 $\begin{array}{lll} {\sf A} & {\sf Height} & {\sf Height of command device in front of the front panel} \\ {\sf B} & {\sf Mounting-}\varnothing & {\sf Installation diameter for the command device head} \\ {\sf C} & {\sf Key}\,\varnothing & {\sf Width of command device head} \end{array}$



Maintained selector switches and spring return selector switches





Maintained selector switches and spring return selector switches

Туре	Maintained and momentary positions	Positions	Actuator	Α	В	С	Type designation
	2 maintained positions	70.	Short toggle	32	22.3	39.5	Type designation RWT21 RWT21.1 RWT32 RWT32.1 RWS21 RWS21.1 RWS32 RWS32.1
Selector switch	2 maintaineu positions		Long toggle	32	22.3	39.5	RWT21.1
Selector Switch	2 maintained positions	\$ 1.8	Short toggle	32	22.3	39.5	RWT32
	3 maintained positions		Long toggle	32	22.3	39.5	RWT32.1
	1 momentary position and automatic return	55,	Short toggle	32	22.3	39.5	RWS21
Spring-return	to the zero position		Long toggle	32	22.3	39.5	RWS21.1
selector switch	1 momentary position each to the right and left	35 1 35 /	Short toggle	32	22.3	39.5	RWS32
	of the zero position		Long toggle	32	22.3	39.5	RWS32.1
	1 momentary position on the right and	55-1 35·	Short toggle	32	22.3	39.5	RWTS32
Maintained spring-return	2 maintained positions		Long toggle	32	22.3	39.5	RWTS32.1
rotary selector switch	1 momentary position on the left and	75 - 5.	Short toggle	32	22.3	39.5	RWTS321
	2 maintained positions		Long toggle	32	22.3	39.5	RWTS321.1

① Toggle length:

If you want a long toggle, append a "1" to the type designation.

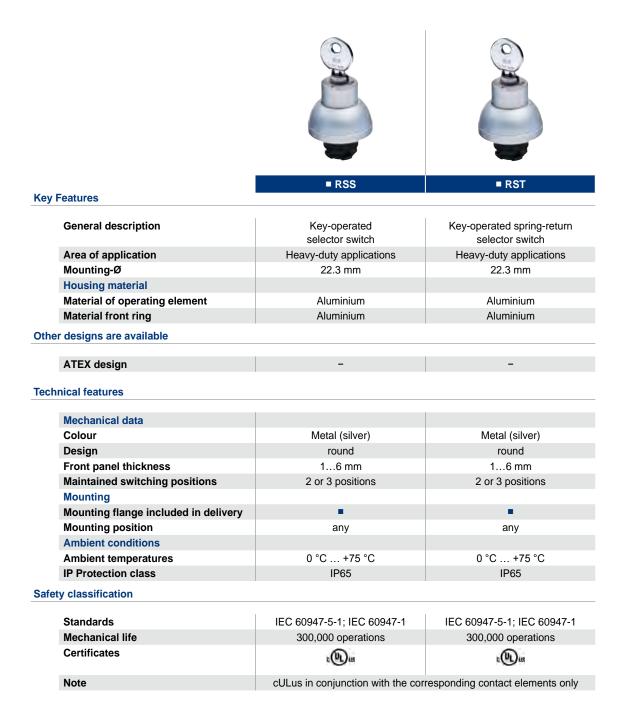
All dimensions in mm.

Key

A Height Height of command device in front of the front panel В Mounting-Ø Installation diameter for the command device head

Key Ø Width of command device head

Key selector switches, buttons and -touch contact switches





Key selector switches, buttons and -touch contact switches

Туре	Maintained and momentary positions	Positions	Key-withdrawal position	Α	В	С	Type designation
		90*	0	31.5	22.3	39.5	RSS21S1
	2 maintained positions		I	31.5	22.3	39.5	RSS21S2
Key-operated selector switch			O + I	31.5	22.3	39.5	RSS21S12
			I	31.5	22.3	39.5	RSS32S1
	2 maintaine de positione	43.	О	31.5	22.3	39.5	RSS32S2
	3 maintained positions	<u>+</u> - ((1))= <u>+</u>	II	31.5	22.3	39.5	RSS32S3
			I + O + II	31.5	22.3	39.5	RSS32S123
Key-operated spring-return	1 momentary position and automatic return to the zero position		0	31.5	22.3	39.5	RST21S1
selector switch	2 momentary positions on the right and left with automatic return to the zero position	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	0	31.5	22.3	39.5	RSTS32S2
		\$ 135	ı	31.5	22.3	39.5	RSST32S1
Key-operated selector	3 positions: momentary position 35° actuating angle		O	31.5	22.3	39.5	designation RSS21S1 RSS21S2 RSS21S12 RSS32S1 RSS32S2 RSS32S3 RSS32S123 RST21S1
switch pushbutton	and maintained position 55° actuating angle (zero position in middle, key position at top)	** S	0	31.5	22.3	39.5	RSTS321S2
			II	31.5	22.3	39.5	RSTS32S3

All dimensions in mm.

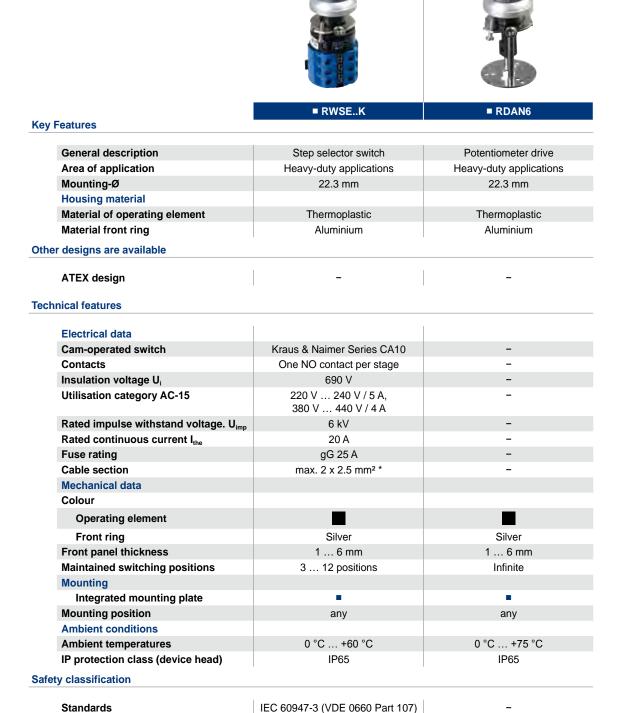
Key

A Height Height of command device in front of the front panel without key

Mounting-Ø Installation diameter for the command device head

C Key Ø Width of command device head

Special devices



Load-dependent

(W) as (W)



Mechanical life

Certificates

Special devices

Туре	Circuit diagram and connecting terminals	Switching angle	L	LE	Α	В	С	Type designation	Material number	
	³o o⁵ 10————————————————————————————————————	60°	40.7	60	32	22.3	54	RWSE3K.1	101195857	
	50 o ⁷ 10————————————————————————————————————	60°	40.7	60	32	22.3	54	RWSE4K.1	101195858	
	50 09 10-09 03	60°	50.2	69.5	32	22.3	54	RWSE5K.1	101195859	
	5 ο ο ⁹ 10 ο ο ³ 10 ο ο ₇ 10 ο ο ₇ 10 ο ο ₇	60°	50.2	69.5	32	22.3	54	RWSE6K.1	101195860	
Cam switching design step switches with	50 ° 013 10 03 03 07	45°	59.7	78	32	22.3	54	RWSE7K.1	101195861	
latching mechanism, 1-pole no zero position	50 0 013 10 03 10 07	45°	59.7	78	32	22.3	54	RWSE8K.1	101195862	
	9 9 0 0 0 21 10 03 03 03 03 03 03 03 03 03 03 03 03 03	30°	69.2	87.5	32	22.3	54	RWSE9K.1	101195863	
	9 19 17 5 0 0 21 10 0 0 3 0 3 0 7 0 0 11	30°	69.2	87.5	32	22.3	54	RWSE102K.1	101195864	
	9 13 17 5 0 0 21 10 03 10 03 03 03 05 01	30°	78.7	97	32	22.3	54	RWSE11K.1	101195865	
	9 9 0 0 21 10 03 23 0 03 23 0 0 01	30°	78.7	97	32	22.3	54	RWSE12K.1	101195866	
Туре	Description			LE	Α	В	С	Type designation	·	
Potentiometer drive	for 6 mm shaft Ø, shaft I	ength 30 4	0 mm	63	31	22.3	39.5	RDAN6		

All dimensions in mm.

Key

A Height Height of command device in front of the front panel B Mounting-Ø Installation diameter for the command device head

 $\begin{array}{ccc} C & \text{Key } \varnothing & \text{Width of command device head} \\ L & \text{Length} & \text{Length of step switch block} \end{array}$

LE Installation Length between command device head and bottom edge of switch

depth when mounted

Contact and lighting elements

Area of application

The Schmersal Group has developed its own contact systems for series E, N and R command and signalling devices, which guarantee exceptional contacting even under the harshest ambient conditions.

Design and way of functioning

All the elements of the EF system have a special low-voltage-capable and self-cleaning four-way contact bridge system. This is a twin contact bridge that works in-parallel as well as crosswise. In this way, the fixed contact and the moveable contact bridge always achieve several contacts. This ensures high levels of contact security that is enhanced by the shape of the fixed contacts. Apart from this, the contacts have a self-cleaning function that removes oxide and dirt particles before they are deposited and are able to affect operation of the switchgear.

The EF contact system can be supplied in four terminations:

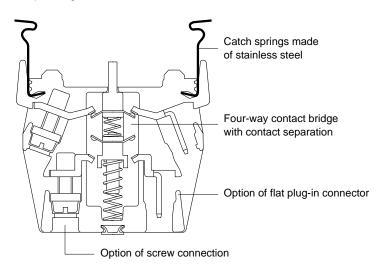
- Screw terminals
- Cage clamp
- Blade terminal
- Direct mounting on PCB

The RF contact system is used with series R command devices. It is particularly user-friendly to install, since the RF contact system's -mounting flange comprises two parts and allows users to pre-mount the contact elements whereas the other part is used to fasten the device head and to later attach the contact carrier. With this contact system, users have a free choice of contacts, since the contact elements can be mounted on two levels.

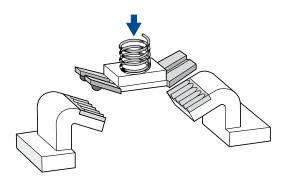


EF contact elements

Principle design of EF contact elements



Four-way contact bridge



The electrical way of working of the contact elements is based on the Elan four-way contact. This is a twin contact bridge that works in-parallel as well as crosswise. The high contact security that is provided due to several contactings by the fixed contact and the moveable contact bridge is enhanced for industrial practice by the fixed contacts being angled and being embossed several times. The self-cleaning feature of the contacts reliably removes any oxide or dirt particles that may be produced due to operation at extra-low voltages.

Technical data





	■ EF	■ EL / ELE
Key Features		
General description	Contact elements	Light terminal block with Ba9S base
Can be used with	E and N product portfolios	E and N product portfolios
Other designs are available		
ATEX design	_	_
Technical features		

Design	EF	EL
Material		
Material of the enclosure	Plastic, glass-fibre-reinforced, self-extinguishing	Plastic, glass-fibre-reinforced, self-extinguishing
Material of the contacts	Fine-silver, phosphor bronze or brass carrier	-
Utilisation category AC-15; DC-13	250 V / 8 A; 24 V / 5 A	-
Suitability for low voltages	> 5 VDC / 3.2 mA	-
Rated insulation voltage U _i	400 V	-
Rated impulse withstand voltage. U _{imp}	4 kV	-
Thermal test current I _{the}	10 A	-
Max. fuse rating	gG 10 A	Depending on version
Switching frequency	1200 s/h	-
Mechanical life	10,000,000 operations	-
Resistance to shock	110 g/4 ms30 g/18 ms no bouncing	-
Resistance to vibration	> 20 g / 10 200 Hz *	-
Ambient temperature	−25 °C +80 °C	−25 °C +80 °C
Connection		
Screw terminals	Yes	Yes
Flat plug-in connector	Yes	depending on the version
Cage clamp connection	Yes	depending on the version
Cable section		
Solid wire	2 x (0.5 2.5 mm²)	2 x (0.5 2.5 mm²)
Stranded wire	2 x (0.5 1.5 mm²)	2 x (0.5 1.5 mm²)
Blade terminal	6,3 mm x 0.8 mm / 2 x 2.8 mm x 0.8 mm	6,3 mm x 0.8 mm / 2 x 2.8 mm x 0.8 mm
IP of terminals** /switch rooms	IP20 / IP40	IP20 / -

Safety classification

Standards	IEC 60947-5-1; IEC 60947-1	IEC 60947-5-1; IEC 60947-1
B _{10d}	100,000 operations	_
Certificates	t (1) us (11) ***	1. (U) us (W) ***

- * For actuating heads with higher mass, appropriately lower
- ** With plug-in connectors, depends on the connector plug used



^{***} Except for cage clamp connections









■ ELDE	■ RF	■ RL	■ RLDE	
Light terminal block with LED	Contact elements	Light terminal block with Ba9S base	Light terminal block with LED	
E and N product portfolios	"R" program	"R" program	"R" program	
-	•	-	•	

EL	RF	RL	RL
Plastic, glass-fibre-reinforced, self-extinguishing	Plastic, glass-fibre-reinforced, self-extinguishing	Plastic, glass-fibre-reinforced, self-extinguishing	Plastic, glass-fibre-reinforced, self-extinguishing
-	Fine-silver, phosphor bronze or brass carrier	-	-
-	250 V / 6 A; 24 V / 3 A	-	-
-	>5VDC / 1 mA	-	-
-	400 V	-	-
-	4 kV	-	-
-	6 A	-	-
Depending on version	gG 6 A	Depending on version	Depending on version
-	1200 s/h	-	-
-	10,000,000 operations	-	-
-	110 g/4 ms30 g/18 ms no bouncing	-	-
-	> 20 g / 10 200 Hz *	-	-
−25 °C +80 °C	−25 °C +75 °C	−25 °C +75 °C	−25 °C +75 °C
Yes	Yes	Yes	Yes
No	No	No	No
Yes	No	No	No
2 x (0.5 2.5 mm²)			
2 x (0.5 1.5 mm²)			
6,3 mm x 0.8 mm / 2 x 2.8 mm x 0.8 mm	-	-	-
IP20 / -	IP20 / IP40	IP20 / -	IP20 / -

| IEC 60947-5-1; IEC 60947-1 |
|----------------------------|----------------------------|----------------------------|----------------------------|
| - | 100,000 operations | - | - |
| r () r** | t Or us | t Or us | t On us |

Type EF and EL

Command device	Position 2	Mounting flange EFM Position 3			
EMERGENCY STOP	Contact element EF	Spring element EFR	Contact element EF		
Pushbutton					
Mushroom head impact button					
Selector switch/key button	Contact element EF	Contact element EF	Contact element EF		
Key-operated selector switch/button					

Command device	Mounting flange ELM					
Confinant device	Position 2	Position 3	Position 1			
Illuminated pushbutton	Contact element EF	Light terminal block EL	Contact element EF			
Illuminated signal		Light terminal block EL				

Design

A control and indicator device consists of an actuator, a mounting flange and a contact or light element (in the case of EMERGENCY STOP devices, possibly plus a spring element).

Assembly example

This example shows an illuminated push button with ELM mounting flange, 2 EF... contact elements and an EL... lighting element



Type EF and EL

Туре	Application	Function	Switch travel diagram	Position	Wiring configuration according to DIN 50005		Flat plug-in connector	WAGO- Cage clamp
		2 NC contacts		1	11-12/21-22	EF220.1	EF220F.1	-
	EMERGENCY	2 NC contacts		2	31-32/41-42	EF220.2	EF220F.2	-
	STOP	1 NC contact /		1	11-12/23-24	EF303.1	EF303F.1	-
		1 NO contact		2	31-32/43-44	EF303.2	EF303F.2	-
				1	11-12	EF10.1	EF10F.1	EFK10.1
		1 NC contacts		2	21-22	EF10.2	EF10F.2	EFK10.2
				3	31-32	EF10.3	EF10F.3	EFK10.3
				1	13-14	EF03.1	EF03F.1	EFK03.1
		1 NO contacts		2	23-24	EF03.2	EF03F.2	EFK03.2
Contact element				3	33-34	EF03.3	EF03F.3	EFK03.3
element				1	13-14/23-24	EF033.1	EF033F.1	EFK033.1
	Standard	2 NO contacts		2	33-34/43-44	EF033.2	EF033F.2	EFK033.2
				3	53-54/63-64	EF033.3	EF033F.3	-
				1	11-12/23-24	EF103.1	EF103F.1	EF103.1
		1 NC contact / 1 NO contact		2	31-32/43-44	EF103.2	EF103F.2	EF103.2
		1 NO contact		3	51-52/63-64	EF103.3	EF103F.3	•
		1 NC contact /		1	11-12/23-24	EF301.1	EF301F.1	-
		1 NO contact		2	31-32/43-44	EF301.2	EF301F.2	-
		overlapping		3	51-52/63-64	EF301.3	EF301F.3	-
Туре	Illuminant	Function	Diagram	Position	Description	Screw terminals	Flat plug-in connector	WAGO- Cage clamp
		liabtica alamant	X1 0	3	Standard	EL	ELF	-
		Lighting element / voltage sensor for lamps +	X1 0 X2	3	With transformer	ELT	ELTF	-
		acoustic signal	x1	3	With series resistor	ELV	ELVF	-
	socket *	ket *	x1 0	3	24 VAC/DC	ELE	-	ELEK
Light terminal		Lighting element / voltage sensor for LED	(1 0 →) OX2	3	48 VAC/DC primary 24 V secondary	ELE 48	-	-
block			x1 0	3	115 230 VAC primary 24 V secondary	ELE 230	-	-
				3	LED red	ELDE.N RT 24	-	ELDEK RT
		Light element		3	LED yellow	ELDE.N GB 24	l -	ELDEK GB
	Integrated	with integrated x	1 0 ×2	3	LED green	ELDE.N GN 24	-	ELDEK GN
		LED		3	LED blue	ELDE.N BL 24	-	ELDEK BL
				3	LED white	ELDE.N WS 24	-	ELDEK WS
Туре	Application Function			Position	Description	Screw termi- nals	Flat plug-in connector	WAGO- Cage clamp
EFR.EDRRS or EFR	EMERGENCY Snap-action model of the street st		chanism	3	Spring element	-	-	-

^{*} Illuminant not included in delivery!

Type RF and RL

Command device	Mounting flange RLM					
Command device	Position 2	Position 1	Position 3			
EMERGENCY STOP						
Pushbutton						
Mushroom head impact button	Contact element RF	Contact element RF	Contact element RF			
Selector switch/key button						
Key-operated selector switch/button						
Illuminated pushbutton	Contact element RF	Light terminal block RL	Contact element RF			
Illuminated signal		Light terminal block RL				

Design

The contact bracket is for preassembling the RF contact elements or the RL or RLDE lighting elements.. The scope of supply of the fastening flange includes a mounting flange, a contact carrier and two plunger elements.

Assembly example

This example shows a mushroom button with an RLM mounting flange(comprising a mounting flange, a contact carrier and two plunger elements) and 3 RF03 contact elements



Type RF and RL

Туре	Application	Function	Switch travel diagram	Position	Connection	Plunger colour	Contact labelling	Type designation
Contact element Standard and EMERGENCY STOP		ard and	1	1, 2 and 3	Screw terminals	red	1, 2	RF10
							11, 12	RF10.1
			4 0 4 0	Canani tamain ala	aroon	3, 4	RF03	
		1 NO contacts		1, 2 and 3	Screw terminals	green	13, 14	RF03.1

Туре	Illuminant	Diagram	Position	Connection	Contact labelling	Type designation
Light terminal block	Ba9S socket *	X1 o⊗ X2	3	Screw terminals	X1-X2	RL
	Integrated LED	x1 0 // 0x2	3	Screw terminals	X1-X2	RLDEWS24

^{*} Illuminant not included in delivery!

Accessories

Туре	Description	Type designation	Recommended for programme		
			E	N	R
	Installation Ø for 22.3 mm, 53 mm external Ø	MDP-8	•		•
	Installation Ø for 22.3 mm, 100 mm external Ø	MDP-6	•		
	Installation Ø for 30.5 mm, 53 mm external Ø	DPF-9	•		
EMERGENCY STOP label	Installation Ø for 30.5 mm, 100 mm external Ø	DPF-7	•		•
	External Ø 70 mm, V4A version, colour yellow,	NDD 70		_	
	self-adhesive, no labelling	NDP-70	•	•	
	External Ø 65 mm plastic – as adhesive foil	NDP-65	•	•	•
	EMERGENCY STOP protective collar, installation Ø	EDDD 4 OFT	_		
	for 22.3 mm operating element Ø 38.5 mm	EDRR-1 SET	•		
	EMERGENCY STOP protective collar, installation Ø	EDDD 2 SET			
	for 22.3 mm operating element Ø 49 mm	EDRR-2 SET	_		•
	EMERGENCY STOP protective collar, installation Ø	EDRR-1.1 SET			
Protective collar	for 30.5 mm operating element Ø 38.5 mm	EDKK-1.1 SE1			
Protective conar	EMERGENCY STOP protective collar, installation Ø	EDRR-2.1 SET			
	for 30.5 mm operating element Ø 49 mm	EDRK-2.1 JE1			
	EMERGENCY STOP protective collar, material 1.4550,	NSK/V4A/GB			
	incl. fastening screws	NSN V4A/GB			
	Protective collar to prevent accidental touching	NSK-GR			
	for pushbuttons and illuminated pushbuttons	NOK-GIX			
Selector switch lock	Selector switch lock for two-position selector switch	NWSP21GR		•	
Selector Switch lock	Selector switch lock for three-position selector switch	NWSP32GR		•	
	Blanking plug, metallized	NB		•	
	Blanking plug, stainless steel	NB/VA		•	
Blanking plug	Blanking plug, installation Ø 22.3 mm	BN	•		
	Blanking plug, installation Ø 30.5 mm	MBN			
	Identification label, small	NZSO/V4A		•	
	Identification label, large	NZSO2/V4A			
	Identification label, small	RZSO			_
	Identification label, medium	RZSO1			
	Identification label, Inediam	RZSO2			
Identification label	·	MZSO			
	Identification label, aluminium				
	Identification label, plastic	KZSO	_		
	Identification label, 30.5 mm, small	ZSO2	•		
	Identification label, 30.5 mm, large	ZSO	•		
	Identification label, 30.5 mm, large	ZSNO	-		
	Adapter ring with gasket for using	NUE			
	Ø 22 mm operating buttons to 30.5 mm drilled holes	1.00			
Adapter ring	Adapter ring with gasket for using	RUE			
3	Ø 22 mm operating buttons to 30.5 mm drilled holes	-			
	Adapter ring with gasket for using	MUE	-		
	Ø 22 mm operating buttons to 30.5 mm drilled holes				
Spare key	Spare key for key selector switch	SDS1/SDS2	•		
	mounting flange	EFM	•	•	
	mounting flange	ELM	•	•	
mounting flange	Mounting flange for position switch	EFMH	•	•	
	mounting flange	RLM			•
	Driver for contact elements	R-F			
Mounting tool	Mounting tool for mounting flange	RMW			•
March ED	Multi LED white Ba9S, 24 VDC	LE24/9WS	•	•	
Multi LED	Multi LED white Ba9S, 230 VDC	LE230/9WS	•	•	
	Lamp 6V/2W	L6/9			•
	Lamp 12V/2W	L12/9			•
Lamp	Lamp 24V/1.9W	L24/9	-		-
	Lamp 30V/2W	L30/9	-		
	Lamp 130V/2W	L130/9	-		
	LAIND IOUV/ZVV	L130/3			

Accessories

EMERGENCY STOP label

- NDP-70
- Material V4A
- Yellow powder-coated

EMERGENCY STOP protective collar



- EDRR-1 SET
- Aluminium die-cast
- Yellow powder-coated

EMERGENCY STOP protective collar



- NSK/V4A/GB
- Bracket material 1.4550 plate V4A powder-coated

Protective collar



Blanking plug



- NSK-GR
- Protective collar to prevent accidental touching
- For pushbuttons and illuminated N product portfolio pushbuttons and Illuminated pushbuttons
- Command device not included in delivery



- NWSP21GR / NWSP32GR
- Replacement measure for key-operated selector switch
- For selector switches with long toggle
- Padlock not included in the delivery



- NB
- Plastic, metallized
- For installation diameter 22.3 mm

Identification label

Identification label

Identification label



- RZSO2
- Aluminium plate with black anodized labelling area
- Depending on version, 1 to 3 lines can be written



- NZSO...
- Stainless-steel plate V4A
- Depending on version, 1 to 3 lines can be written



- MZSO
- Aluminium plate with black anodized labelling area

Accessories

Adapter ring Mounting flange Spare key RUE SDS1/SDS2 ■ ELM Plastic ■ Spare key for key selector switch ■ Mounting flange for E and N product portfolio Adapter ring from installation with EKM locking illuminated pushbuttons diameter of 30.5 mm to 22.3 mm ■ Note: You must state the locking number too Mounting flange Mounting flange Mounting flange ■ EFM ■ EFMH ■ Mounting flange for E and N product portfolio ■ Mounting flange for E and N product portfolio ■ Mounting flange for R product portfolio pushbuttons position switches with contact carrier and driver Depending on the version, with position switch included in delivery too Acoustic signal **Mounting tool** Multi LED ■ LE24/9WS

■ LED white

For Ba9S socket24VAC/DC

■ Also available as 230V version

S SCHMERSAL

Acoustic signal for EL voltage sensor

■ 24 VDC

■ Mounting tool for R product portfolio

mounting flange

Up-to-date without fail.

The online product catalogue



For detailed information, check out www.schmersal.net

Enclosure for surface mounting

Enclosure MBG/ MBGH

These enclosures are made of solid cast alloy. This makes them appropriately robust and non-sensitive. Sealing of the enclosures has been designed so that the fastening screws are outside the gasket; this makes possible protection class IP65 without needing additional sealing of the fastening screws. A special EMERGENCY STOP enclosure with an integrated protective collar is available in this range that has been coordinated exactly with the EMERGENCY STOP command devices of product portfolios E and R. This protects the EMERGENCY STOP from being touched accidentally and offers plant owners the benefit of reducing undesirable downtimes.

Enclosure MBGAC

Aluminium MBGAC series enclosures can be used on a very versatile basis due to their plain but functional design. They offer users the same robust features as MBG series enclosures. The MBGAC enclosures also have the same IP65 protection class as MBG ones. However, the tried and tested sealing concept has been applied here too.

Enclosure MBK

MBK enclosures are manufactured from a very high-quality plastic. This allows users to deploy them under extreme conditions like temperatures of -40°C to +100°C; in the same way, only a very few chemicals can endanger these enclosures. The fibreglass reinforcement in the plastic makes this small thermoplastic enclosure so extremely robust. Users have available two "knockout" drilled holes for M20 cable glands to route cables in.

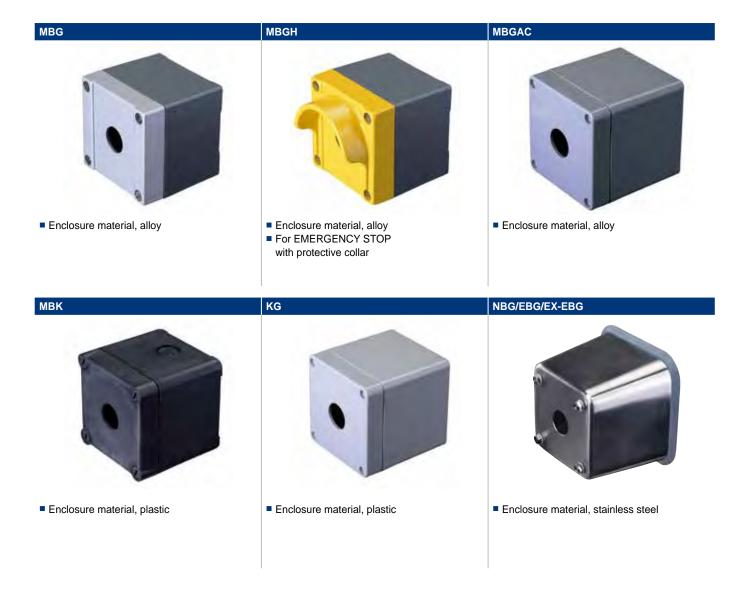
Enclosure KG

The KG enclosures are simple ABS plastic ones for simple requirements that do not need a robust housing. The cable outlets are already mounted on these enclosures, which means that users only need to mount the command devices.

Enclosure NBG/ EBG/ EX-EBG

Series NBG / EBG / EX-EBG assembly housings are made of high-quality stainless steel using a special deep-drawing process; they have been specially developed for hygiene and heavy-duty applications. The special ribbed gasket that surrounds the base of the enclosure on which the enclosure cover is forged on makes it possible to implement the particularly high IP 69K protection class. The EX-EBG enclosures have an additional integrated reinforcement panel that exceeds even the extreme requirements for explosion protection.





Enclosure for surface mounting

Туре	Description	Housing material	Number of drilled holes	Middle spacing of drilled holes (mm)	Length of enclosure (mm)
	Assembly housing for		1	_	85
	EMERGENCY STOP	_	1	-	85
			11	-	85
		Alloy	1	-	85
			2	30	125
			2	40	125
			2	50	165
			3	30	165
			3	40	165
MBG	_ ,		3	50	205
	Enclosure for		4	30	205
	surface mounting		4	40	205
			4	50	245
			5	30	205
			5	40	245
			5	50	305
			6	30	245
			6	40	305
			8	30	305
			1		100
				40	
			3		160
			4	40	200
	Enclosure for	Alloy	5	40	245
MBGAC	surface mounting		6	40	305
			2	50	160
			3	50	200
			4	50	245
			5	50	305
MBK	For surface mounting	Thermoplastic	1	40	85
	For EMERGENCY STOP	THOMIOPIGORO	1	40	85
		Thermoplastic	1	40	82
			1	40	82
			2	40	120
			2	40	120
KG	Enclosure for		3	40	160
KG	surface mounting		3	40	160
			2	40	120
			2	40	120
			3	40	160
			3	40	160
NBG/EBG		Stainless steel	1	-	110
			0	-	154
			0	-	324
	Enclosure for		2	60	154
	surface mounting		3	60	154
			4	60	324
			5	60	324
			5	65 / 55 / 55 / 55	324
	Assembly housing for		3	54 / 50	154
	EMERGENCY STOP		3	54 / 50	154
	LINEIXOLITO I OTOI		1	54750	110
	Enclosure for		3	60	154
	surface mounting				
			5	60	324
- V -	Enclosure for		1	-	110
EX-EBG	surface mounting	Stainless steel	3	60	154
			5	60	324

Width of enclosure	Height of enclosure	Drilled hole for	Туре	Recommo	ended command o	device range
(mm)	(mm)	cable gland	designation	"E" program	"N" program	"R" program
85	80	M20	MBG311GB	•		•
85	80	M20	MBGH311GB	•		•
85	80	M20	MBG311			
85	80	M20	MBGH311	•		•
85	80	M20	MBG322	•		
85	80	M20	MBG422	•		•
85	80	M20	MBG532	•		
85	80	M20	MBG333	•		
85	80	M20	MBG433	•		•
85	80	M20	MBG543	•		•
85	80	M20	MBG344	•		
85	80	M20	MBG444	•		•
85	80	M25	MBG554	•		•
85	80	M20	MBG345	•		
85	80	M25	MBG455	•		•
85	80	M25	MBG565	•		•
85	80	M25	MBG356	•		
85	80	M25	MBG466	•		•
85	80	M25	MBG368	•		
100	80	M20	MBGAC311	•		•
100	80	M20	MBGAC433	•		•
100	80	M20	MBGAC444	•		•
100	80	M25	MBGAC455	•		•
100	80	M25	MBGAC466	•		•
100	80	M20	MBGAC532	•		•
100	80	M20	MBGAC543	•		•
100	80	M25	MBGAC554	•		•
100	80	M25	MBGAC565	•		•
85	84	M20	MBK311			•
85	84	M20	MBK311GB	•		•
80	85	M20	KG411-A	•		Restricted possible
80	85	M20	KG411-C	•		Restricted possible
80	85	M20	KG422-A	•		Restricted possible
80	85	M20	KG422-B	•		Restricted possible
80	85	M20	KG433-A	•		Restricted possible
80	85	M20	KG433-B	•		Restricted possible
80	85	M20	KG432-A	•		Restricted possible
80	85	M20	KG432-B	•		Restricted possible
80	85	M20	KG443-A	•		Restricted possible
80	85	M20	KG443-B	•		Restricted possible
110	88	M20	NBG311	•		Restricted possible
110	88	M20	NBG630		•	
110	88	2x M20	NBG660		•	
110	88	M20	NBG632/NM		•	
110	88	M20	NBG633		•	
110	88	2x M20	NBG664/NM		•	
110	88	2x M20	NBG665		•	
110	88	2x M20	NBG665/65.55		•	
110	88	M20	NBG633/54.50/NSK		•	
110	88	M20	NBG633/54.50		•	
110	88	M20	EBG311.0	•	•	•
110	88	M20	EBG633.0	•	•	•
110	88	M20	EBG665.O	•	•	•
110	88	M20	EX-EBG311.O			•
110	88	M25	EX-EBG633.O			•
110	88	2x M25	EX-EBG665.O			•

Description

Area of application

Ergonomic operation of the main machine functions at the human-machine interface is a key factor in safety. The control units should be mounted as close as possible to the safety doors so that operators have an overview of the process.

BDF Series control units meet this requirement. This series has been designed for mounting onto the commercially available aluminium profile systems of machine enclosures and you can quickly attach them and integrate them in the ambient structure.

Design and way of functioning

The range is based on a high-quality design with slimline housing made from impact-resistant plastic. Two designs are available to accommodate one or four command devices or indicator lights.

Users can choose from a large product portfolio of illuminated control push buttons, selector switches and selector buttons, LED illuminated indicators, key-operated switches and standards-compliant EMERGENCY STOP command devices. Positioning of the pushbuttons on the control panel is also freely selectable. Labelling fields allow you to label the functions individually.

This makes it possible for machine builders to use the BDF range to represent the most common operator functions like Emergency Stop, ON/OFF, Forwards/Backwards, Operating Mode Selection, display of operating status conditions or error messages, etc. All the command devices and indicator lights have been developed for industrial applications and have been tried and tested in other series of the command device product portfolio.

The system also includes a mounting plate to combine the control panel with a solenoid interlock and an ergonomic door handle. The BDF 200 AS variant is available to integrate operating devices into the AS Interface Safety at Work (AS-i SaW) communications network.









Sample application



The photo shows a combination with the BDF200 and an AZM200 solenoid interlock, including a B30 door-handle actuator with the mounting plate as an elegant safety door solution. This positive connection between the BDF200 control panel and the AZM200 solenoid interlock offers machine operators a whole new level of convenience.

Technical data





■ BDF100...-NH ■ BDF100...
Key Features

- Slim, shock-resistant thermoplastic enclosure
- For mounting on commercially available aluminium profile systems
- EMERGENCY STOP function with and without protective collar
- Large product portfolio of operating and lighting elements

Other designs

ATEX / IECEx	-	_
AS-i SaW	_	_

Technical features

General description	Control panel with EMERGENCY STOP	Control panel with one control element
Mechanical data		
Housing material	Glass-fibre reinforced thermoplastic, self-extinguishing	Glass-fibre reinforced thermoplastic, self-extinguishing
Colour (of cover/enclosure box)	Yellow / Black	Black / Black
Dimensions L x W x H (with connector)		
With protective collar	99 x 40 x 69 mm	-
Without protective collar	99 x 40 x 49 mm	99 x 40 x 49 mm
Connection	Connector plug M12, 8-pole	Connector plug M12, 8-pole
Electrical data		
Rated operating voltage Ue	24 V	24 V
Thermal test current I _{the}	2.5 A	2.5 A
Utilisation category	AC-15: 24 VAC/2 A; DC-13: 24 VDC/1 A	AC-15: 24 VAC/2 A; DC-13: 24 VDC/1 A
Switching of low loads	5 V / 1 mA	5 V / 1 mA
Rated insulation voltage U _i	60 V	60 V
Circuit versions		
EMERGENCY STOP	2 NC / 1 NO	-
Command devices	-	1 NO /1 NC; 2 NO
EMERGENCY STOP with lamp	2 NC / 1 NO	-
Command devices with lamp	_	1 NO /1 NC; 2 NO
Ambient conditions		
Ambient temperature	−25 °C +65 °C	−25 °C +65 °C
Protection class	IP65	IP65
y classification		

Safety classification

Standards Mechanical life	EN ISO 13849-1 100,000	EN ISO 13849-1 1,000,000
B _{10d} value	100,000	100,000
Certificates	ts (U) us	h Unus





■ BDF200-NH-...

- BDF200...
- EMERGENCY STOP function
- with and without protective collar

 Large product portfolio of
 operating and lighting elements
- Large product portfolio of operating and lighting elements

Control panel with EMERGENCY STOP and 3 control elements	Control panel with 4 control elements
Glass-fibre reinforced thermoplastic, self-extinguishing	Glass-fibre reinforced thermoplastic, self-extinguishing
Yellow / Black	Black / Black
220 x 40 x 69 mm	-
220 x 40 x 49 mm	220 x 40 x 49 mm
M20 cable gland with plug-in terminals	M20 cable gland with plug-in terminals
24 V	24 V
2.5 A	2.5 A
AC-15: 24 VAC/2 A; DC-13: 24 VDC/1 A	AC-15: 24 VAC/2 A; DC-13: 24 VDC/1 A
5 V / 1 mA	5 V / 1 mA
60 V	60 V
2 NC / 1 NO	-
1 NC /1 NO; 2 NO	1 NC /1 NO; 2 NO
2 NC	-
1 NO	1 NO
−25 °C +65 °C	−25 °C +65 °C
IP65	IP65

EN ISO 13849-1	EN ISO 13849-1
1,000,000 (EMERGENCY STOP 100,000)	1,000,000
100,000	100,000
z UDus	t. Ous

Actuating elements

EMERGENCY STOP pushbutton NH	EMERGENCY	STOP pushbutte	on NHK	Pushbutton D	т	
 Mushroom-shaped plastic button, Ø 30 mm Without protective collar: ordering suffix NH Pull to reset 1 NO contact / 2 NC contacts 	With protectivePull to reset	naped plastic but re collar: ordering / 2 NC contacts		 With concave button, button surface 19 x 19 2 NO contacts or 1 NO contact / 1 NC contact Printing is possible on request Refer to the table below for the ordering suffix 		
Indicator lights LM	EMERGENCY	STOP pushbutte	on PT	Illuminated pushbutton LT		
 Illuminated surface 19 x 19 mm Lamp replacement at the front Printing is possible on request Refer to the table below for the ordering suffix 	Without latchi2 NO contactPrinting is pos	e 25 x 25 with ro	et / 1 NC contact	2 NO contactLamp replacePrinting is pos	e button, button s s or 1 NO contac ement at the front ssible on request able below for the	t / 1 NC contact
Ordering suffix	yellow	red	green	blue	Black	white
EMERGENCY STOP pushbutton PT	PTYE	PTRD	PTGN	PTBU	РТВК	PTWH
Pushbutton DT	DTYE	DTRD	DTGN	DTBU	DTBK	DTWH

LTYE

LMYE

LTRD

LMRD

LTGN

LMGN

LTBU

LMBU

Illuminated pushbutton LT..

Indicator lights LM..

LTWH

LMWH

Actuating elements

Maintained / spring-re	turn selector switches	Maintained / spring-re	urn selector switches Key-operated selector switches/buttons			
				The state of the s		
■ Version with standard ■ Refer to the table belo	toggle, anthracite ow for the ordering suffix	■ Version with long togg ■ Refer to the table belo	gle, anthracite ow for the ordering suffix	 Version with high-quality cylinder lock; therefore, IP65 in this case too Key can be removed in all positions Refer to the table below for the ordering suffix 		
Ordering suffix	Selector switch	Selector switch	Selector switch	Selector switch	Selector switches	
	1 latched position	2 latched positions to the left/right of the zero position	1 momentary position and automatic return to the zero position	2 touch positions to the left/right of the zero position and automatic return to the zero position	1 momentary position on the right and automatic return to the zero position and 1 maintained position to the left of the zero position	
	2 NO or 1 NO / 1 NC	1 NO per position or 1 NC (position 1) / 1 NO (position 2)	2 NO or 1 NO / 1 NC	1 NO per position or 1 NC (position 1) / 1 NO (position 2)	1 NO per position or 1 NC (position 1) / 1 NO (position 2)	
Standard toggle	WS20	WS30	WT20	WT30	WTS30	
Long toggle	WS21	WS31	WT21	WT31	WTS31	
Key- operated	SWS20		SWT20			

Combination options

Actuating eleme	nts	BDF100 with		BDI	F200		Control panels
		with	at pos. 1	at pos. 2	at pos. 3	at pos. 4	BDF100
	NH	•	•				9
	NHK	•	•				
	PT		•	•	•	•	
	DT	•	•	•	•	•	BDF200 ③
	LT	•	•	•	•	•	Pos. 1
	LM		•	•	•	•	Pos. 2
	SW.20	•		•	•		Pos. 3
	W0	•		•	•		
	W1	•		•	•		

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Preferred types¹⁾ and accessories

Series	Fitting				Indicator	Туре	Material
	at pos. 1	Pos. 2	Pos. 3	Pos. 4	lamp	designation	number
	NH	-	-	-		BDF100-NH-G-ST	101215862
BDF100	NHK	-	-	-		BDF100-NHK-G-ST	101211974
п	LTBU	-	-	-	-	BDF100-11-LTBU-ST	101216402
	LTGN	-	-	-		BDF100-11-LTGN-ST	101216247
	SWS20	-	-	-		BDF100-11-SWS20-ST	101217193
	WS20	-	-	-	green	BDF100-11-WS20-G/GN-ST	103001068
	LTBU	-	-	-		BDF100-20-LTBU-ST	101217770
	LTGN	-	-	-	_	BDF100-20-LTGN-ST	101217217
		LTGN	LTGN	LTYE	ro d	BDF200-NH-10-LTGN-LTGN-LMYE-G24	103000487
		LTYE	SWS20	LTBU	red	BDF200-NH-10-LTYE-SWS20-LTBU-G24	103000657
		LTBU	LTRD	LTGN		BDF200-NHK-20-LTGN-LTBU-LTRD	101212033
		SWS20	LTGN	LTRD		BDF200-NHK-20-LTGN-LTBU-LTRD	101212023
BDF200	NH	LT	LT	LT	- -	BDF200-NH-10-LT-LT-LT-2875	103007781
		LT	LT	LT		BDF200-NH-11-LT-LT-LT-2875	103007782
		LT	LT	LT		BDF200-NH-20-LT-LT-LT-2875	103007783
		SWS20	LT	LT		BDF200-NH-11-SWS20-LT-LT-2875	103007789
8		SWS20	LT	LT		BDF200-NH-20-SWS20-LT-LT-2875	103007790
		WT30	DTRD	DTGN		BDF200-NHK-11-WT30-DTRD-DTGN	101212034
		LTGN	LTBU	LTRD		BDF200-NHK-20-LTGN-LTBU-LTRD	101211180
		LT	LT	LT		BDF200-NKH-10-LT-LT-LT-2875	103007784
3.4	NHK	LT	LT	LT	-	BDF200-NHK-11-LT-LT-LT-2875	103007785
		LT	LT	LT		BDF200-NHK-20-LT-LT-LT-2875	103007786
		SWS20	LT	LT	*	BDF200-NHK-11-SWS20-LT-LT-2875	103007791
		SWS20	LT	LT		BDF200-NHK-20-SWS20-LT-LT-2875	103007792
	LT	LT	LT	LT		BDF200-LT-11-LT-LT-LT-2875	103007787
	LI	LT	LT	LT	_	BDF200-LT-20-LT-LT-LT-2875	103007788



¹⁾ The preferred types designate the choice of devices with faster delivery times.

Type designation -2875: the coloured button caps are included in the scope of delivery as an accessory pack for customers to mount themselves. To see a wide range of other types, visit www.schmersal.net

Description

Area of application

The job of two-hand controls or two-hand control panels is to ensure that machine operators hands are located on the control panel when they issue the control signal for a hazardous movement. This prevents operators from reaching into the danger area on starting or shortly after starting the machine or process.

The main areas of application for two-hand controls are presses and stamping units in the metal processing or powder metallurgy industries as well as similar machines and systems that involve manual insertion and removal operations. These include printing and paper processing machines, rubber and plastics processing machines, machines involved in the chemical industry and assembly plants.

Design and way of functioning

Two-hand control panels are designed as such so the operators need both hands at the same time to start a hazardous movement. This forces operators to keep their hands in the same place which means that they cannot reach into the danger zone while the system is carrying out the hazardous movement.

All Schmersal Group two-hand control panels are fitted with an Emergency Stop button that complies with EN ISO 13850. Apart from this, there are guard hoods over the operating elements, which prevent people from circumventing the protection function using their hands, elbows, stomach, hips, thighs or knees, for example. It is also not possible to operate from the back of the control panels.





The devices comply with the requirements of EN 574, which, amongst other things, specifies the spacing of the controls. Users can choose between different versions that differ, amongst other things, by virtue of the material of the enclosure (plastic and die-cast aluminium). In the central part of the folding enclosure, it is possible to mount up to eight additional command and signalling devices.

Accessories include, amongst other things, various stand versions. Combined with the PROTECT SRB 201 ZH safety-monitoring module, it is possible to integrate two-hand control panels into the machine controller.

Wide selection of mounting posts

You can find appropriate mounting posts and other accessories on page 88 and in our online catalogue at www.schmersal.net.





Technical data





Yes

3

8

22.3 mm

Depends on the

pre-mounted command device

IP54

		SEPK02	SEPG05	
Key F	Features			
Techi	nical features	Enclosure, plastic Control panel with 8 additional drilled holes that you can knock out if required 2-piece enclosure for simple and favourable assembly	a minimum of 8 additional command and signalling devices	
	General description	Two-hand control panel	Two-hand control panel	
	Mechanical data Housing material	Thermoplastic	Die-cast aluminium	
	Colour	RAL 7035 (tinted)	RAL 7004 (powder-coated)	
	Dimensions (L x W x H)	469 x 137 x 185 mm	494 x 160 x 184 mm	
	Possible fastening			

Safety classification

On mounting post

Command positions

Number of drilled holes

Ø of drilled hole

Ambient conditions

IP Protection class

Electrical data

Directly on the machine or wall

Possible command positions

Standards	IEC 60947-5-1; IEC 60947-1; IEC 60947-5-5; EN ISO 13850: EN 574	IEC 60947-5-1; IEC 60947-1; IEC 60947-5-5; EN ISO 13850; EN 574
Certificates	-	-

Yes

3

8

22.3 mm

Depends on the

pre-mounted command device

IP54

We recommend using our SRB safety-monitoring module to monitor two-hand control panels.

 $You \ can \ also \ find \ appropriate \ mounting \ posts, \ command \ devices \ and \ other \ accessories \ in \ our \ online \ catalogue \ at \ www.schmersal.net.$





SEP09

- Aluminium enclosure
 For separate assembly of the
- controls for two-hand control
 Specify on user side spacing according to EN 574

Two-hand control

Aluminium

RAL 7004 (powder-coated) 155 x 150 x 160 mm (per operating element)

No

Yes

1 per operating element

22.3 mm

Depends on the pre-mounted command device

IP54

IEC 60947-5-1; IEC 60947-1; IEC 60947-5-5; EN ISO 13850; EN 574

Preferred types 1)

Series		Enclosure	Description	Controls	Head Ø	Contacts	
				ADP55.3SW	— 55 mm	1 NO / 1 NC	
SEPK02	•	Thermoplastic	2-piece enclosure with 8 additional drilled holes that you can knock out if required	ADP55.3SW/O.F	00 111111	TNOTTNO	
				Empty enclosure			
				EDP42SW	42 mm	1 NO / 1 NC	
SEPG05		Metal	2-part enclosure suitable for mounting a minimum of 8 additional command and signalling devices	EDP55SW	55 mm	1 NO / 1 NC	
				ADP55.3SW	55 mm	1 NO / 1 NC	
				Empty enclosure			
		Metal	For separate assembly of the controls for two-hand control with detachable aluminium cover on the bottom	EDP55SW	55 mm	1 NO / 1 NC	
SEP09				EDP42SW	42 mm	1 NO / 1 NC	
				Empty enclosure			

For the technical data of the command devices, visit www.schmersal.net.



¹⁾ The preferred types designate the choice of devices with faster delivery times.

EMERGENCY STOP	Head Ø	Contacts	Type designation	Material number
ADRR40RT	40 mm	1 NO / 1 NC	SEPK02.0.4.0.22/95	101027371
ADKR40KI	40 111111	TNOTING	SEPK02.0.4.0.22/95.E2	101211126
			SEPK02.0.L.22	101027369
EDRR40RT	40 mm	1 NO / 1 NC	SEPG05.3.3.0.22/95	101172764
EDRR50RT	50 mm	1 NO / 1 NC	SEPG05.3.2.0.22/95	101172762
EDRR40RT	40 mm	1 NO / 1 NC	SEPG05.3.4.0.22/95	101172765
EDRR50RT	50 mm	1 NO / 1 NC	SEPG05.3.1.0.22/95	101172760
EDRR40RT	40 mm	1 NO / 1 NC	SEPG05.3.4.0.22/95.E1	101210845
			SEPG05.3.L.22	101172767
-	-	-	SEP09.0.1.0.22/95	101022849
-	-	-	SEP09.0.3.0.22/95	101022851
			SEP09.0.L.22	101022856



Mounting post



and foot switches with protective hood for use as a two-hand foot operating station

Recommended evaluations

Evaluation of two-hand operator inputs 2 STOP 0 safety contacts 1 auxiliary contact (not safe) For more information, visit www.schmersal.net SRB 301HC/R-24V/-230V Evaluation of two-hand operator inputs 3 STOP 0 safety contacts 1 auxiliary contact For more information, visit www.schmersal.net SRB 301HC/R-24V/-230V

Maintained and spring-return joystick switches Description

Area of application

Extremely robust, compact, versatile and functional: These properties make MK/WK series joystick buttons and switches highly suitable for use on machinery and plants in the food-processing and process technology industries.

Furthermore, they are suitable for especially harsh industrial applications, including outdoor usage. Compared with multifunctional command systems, such as those used on the control units for cranes and automated guided vehicles (AGV), they need considerably less installation space.

Design and way of functioning

Users can choose between three designs:

- Maintained joystick switch, reset by touch and spring force
- Spring-return joystick switch, reset by spring force
- Maintained and spring-return joystick switch, reset by touch and spring force

All the designs are available with up to four switch positions/actuating directions.

This means that the joystick switches and buttons make the HMI easier: It is possible to actuate different machine functions with a single, compact piece of robust switchgear.

The joystick switches and buttons are available in a wide range of different contact variants with up to eight galvanically isolated contacts as well as in protection classes IP65, IP67 and IP69K. We can also supply versions for outdoor applications that are suitable for temperatures of -25 $^{\circ}$ C to +80 $^{\circ}$ C. If you want protection from accidental actuation from the zero position, it is possible to fit the operating devices with a mechanical lock.

The contact system in series MK and WK works on the tried and tested four-way contact ("H bridge") principle that is extremely shock- and jolt-resistant.









Operating principle

Spring-return joystick switch

Spring-return switching position (touch position) Reset by spring force

Maintained joystick switch

Maintained switching positions (latched position) Reset by touch and spring force

Maintained/spring-return joystick switch

Switching position spring-return and maintained Reset by touch and spring force







Locking sleeve

All devices are available with an additional mechanical lock as a protection against accidental shifts out of the home position. The holding force of the lock is approx. 100 N for devices with an installation diameter of 22.3 mm and approx. 200 N for devices with an installation diameter of 30.5 mm.



Maintained and spring-return joystick switches

Technical data





■ MK

MKS

Key Features

- Mounting hole Ø 22.3 mm
- Spring-return joystick switch
- Mounting hole Ø 22.3 mm
- Maintained joystick switch

Technical features

Mechanical data		
Length of actuator	77 mm	77 mm
Material of the front ring	Al anodised	Al anodised
Fixing	Lock nut	Lock nut
Mounting hole	22.3 mm	22.3 mm
Installation depth	Depending on contact type	Depending on contact type
Front plate thickness	1.5 mm 6 mm	1.5 mm 6 mm
Spacing	80 × 80 mm	80 × 80 mm
Actuating force	approx. 11 N	approx. 11 N
Momentary position	To left and right of zero position	-
Latched position	-	To left and right of zero position
Resistance to shock	110 g/4 ms - 30 g/18 ms, no bouncing	110 g/4 ms - 30 g/18 ms, no bouncing
Resistance to vibrations	> 20 g/10 200 Hz	> 20 g/10 200 Hz
Switching frequency	1,200 s/h	1,200 s/h
Switching principle	Creep circuit element	Creep circuit element
Design of elect. connection	Screw terminals	Screw terminals
Cable section	0.5 mm ² 2.5 mm ²	0.5 mm ² 2.5 mm ²
Electrical data		
Rated impulse withstand voltage U _{imp}	4 KV	4 KV
Rated insulation voltage U _i	400 V	400 V
Thermal test current I _{the}	10 A	10 A
Max. fuse rating	10 A gG D-fuse	10 A gG D-fuse
Utilisation category	AC-15: 250 VAC/8 A; DC-13: 24 VDC/5 A	AC-15: 250 VAC/8 A; DC-13: 24 VDC/5 A
Ambient conditions		
Ambient temperature	−25 °C +80 °C	−25 °C +80 °C
Protection class	IP65 / IP67 to IEC 60529	IP65 / IP67 to IEC 60529

Safety classification

Standards	IEC 60947-5-1, IEC 60947-1	IEC 60947-5-1, IEC 60947-1	
Mechanical life	1,000,000	1,000,000	
B _{10d} value	100,000	100,000	





■ WKT

■ WKS

- Mounting hole Ø 30.5 mmSpring-return joystick switch
- Mounting hole Ø 30.5 mm Maintained joystick switch

90 mm	90 mm
Al anodised	Al anodised
mounting flange	mounting flange
30.5 mm	30.5 mm
Depending on contact type	Depending on contact type
1.5 mm 10 mm	1.5 mm 10 mm
80 × 80 mm	80 × 80 mm
approx. 11 N	approx. 11 N
To left and right of zero position	-
-	To left and right of zero position
110 g/4 ms - 30 g/18 ms, no bouncing	110 g/4 ms - 30 g/18 ms, no bouncing
> 20 g/10 200 Hz	> 20 g/10 200 Hz
1,200 s/h	1,200 s/h
Creep circuit element	Creep circuit element
Screw terminals	Screw terminals
0.5 mm ² 2.5 mm ²	0.5 mm ² 2.5 mm ²
4 KV	4 KV
400 V	400 V
10 A	10 A
10 A gG D-fuse	10 A gG D-fuse
AC-15: 250 VAC/8 A;	AC-15: 250 VAC/8 A;
DC-13: 24 VDC/5 A	DC-13: 24 VDC/5 A
−25 °C +80 °C	−25 °C +80 °C
IP65 / IP67 to IEC 60529	IP65 / IP67 to IEC 60529

IEC 60947-5-1, IEC 60947-1	IEC 60947-5-1, IEC 60947-1
1,000,000	1,000,000
100,000	100,000

Maintained and spring-return joystick switches

Selection aid

1st step: Selection of the device design

		Contact	variants		Spring-return joystick switch					
	Position	Position	Position	Position		e MKT Ø 22.3 mm	Range WKT Mounting - Ø 30.5 mm			
	Α	В	С	D	without locking sleeve	with locking sleeve	without locking sleeve	with locking sleeve		
hoice of device										
_	1 NO	1 NO			MKTA32	MKTA321	WKTA32	WKTA321		
T	1 NC	1 NC			MKTA32/401	MKTA321/401	WKTA32/401	WKTA321/401		
	2 NO	2 NO			MKTB32	MKTB321	WKTB32	WKTB321		
A B O	1 NC/1 NO	1 NC/1 NO			MKTB32/1x401	MKTB321/1x401	WKTB32/1x401	WKTB321/1x40		
Ť	2 NO	2 NO			MKTC32	MKTC321	WKTC32	WKTC321		
•	1 NO	1 NO	1 NO		MKTC42	MKTC421	WKTC42	WKTC421		
	1 NO	1 NO	1 NO	1 NO	MKTC52	MKTC521	WKTC52	WKTC521		
	1 NC	1 NC	1 NC	1 NC	MKTC52/2x401	MKTC521/2x401	WKTC52/2x401	WKTC521/2x40		
	4 NO	4 NO			MKTE32	MKTE321	WKTE32	WKTE321		
	4 NC	4 NO			MKTE32/404	MKTE321/404	WKTE32/404	WKTE321/404		
	4 NC	4 NC			MKTE32/800	MKTE321/800	WKTE32/800	WKTE321/800		
	2 NO	2 NO	2 NO	2 NO	MKTE52	MKTE521	WKTE52	WKTE521		
	1 NC/ 1 NO	1 NC/ 1 NO	2 NO	2 NO	MKTE52/206	MKTE521/206	WKTE52/206	WKTE521/206		
	2 NC	2 NO	2 NO	2 NO	MKTE52/206.1	MKTE521/206.1	WKTE52/206.1	WKTE521/206.		
	1 NC/1 NO	1 NC/1 NO	1 NC/1 NO	1 NC/1 NO	MKTE52/2x401	MKTE521/2x401	WKTE52/2x401	WKTE521/2x40		

2nd step: Selection of the bellows

	Standard	/WKT-19.4	/WKT-19.3	/WKT-26	
ws					
Description	Bellows rubber	Bellows rubber, suitable for outdoor usage	Silicone bellows, UV-resistant up to -40 °C	Silicone bellows, UV- resistant, up to -40 °C thick-walled / tear-proof IP69K	
Material thickness	approx	x. 1 mm	appro	ox. 2 mm	
Material features	tear-	proof	partly tear-proof	tear-proof	
Protection class (frontside)	IP65	/ IP67	IP67	/ / IP69K	
Ambient temperature	−25	+80 °C	−40 +80 °C		
Mechanical life	1,000,000	500,000	300,000	500,000	
Notes	-	-	-	Only usable in com- bination with spring- return joystick switches without locking sleeve	
Material resistance	Rul	ober	Silicone		
- UV/ozone	not suitable	suitable	particula	arly suitable	
- Outdoor usage	not suitable	suitable	particula	arly suitable	
- Fuel, oil	partly s	suitable	not suitable		
- Solvents	partly s	suitable	partly suitable		
- Acids	partly s	suitable	not suitable		
- Chemicals	not su	uitable	partly suitable		
- Foodstuff	not su	uitable	physiologically harmless		

Optional bellows

To order, the order code of the bellows is added to the order code of the switch.

	Maintained jo	Maintained/spring-return						
	e MKS Ø 22.3 mm		e WKS Ø 30.5 mm	Range WKTS Mounting - Ø 30.5 mm				
without locking sleeve	with locking sleeve			without locking sleeve	with locking sleeve			
MKSA32	MKSA321	WKSA32	WKSA321	WKTSA321)	WKTSA3211)			
MKSA32/401	MKSA321/401	WKSA32/401	WKSA321/401					
MKSB32	MKSB321	WKSB32	WKSB321					
MKSB32/1x401	MKSB321/1x401	WKSB32/1x401	WKSB321/1x401					
MKSC32	MKSC321	WKSC32	WKSC321					
MKSC42	MKSC421	WKSC42	WKSC421					
MKSC52	MKSC521	WKSC52	WKSC521	WKTSC52 ²⁾	WKTSC521 ²⁾			
MKSC52/2x401	MKSC521/2x401	WKSC52/2x401	WKSC521/2x401					
MKSE32	MKSE321	WKSE32	WKSE321					
MKSE32/404	MKSE321/404	WKSE32/404	WKSE321/404					
MKSE32/800	MKSE321/800	WKSE32/800	WKSE321/800	1) Position A spring-reto	urn (touch position) and			
MKSE52	MKSE521	WKSE52	WKSE521		ed (latched position)			
MKSE52/206	MKSE521/206	WKSE52/206	WKSE521/206	Position C/D spring-return (touch position) a Position A/B maintained (latched position)				
MKSE52/206.1	MKSE521/206.1	WKSE52/206.1	WKSE521/206.1					
MKSE52/2x401	MKSE521/2x401	WKSE52/2x401	WKSE521/2x401					

3rd step: Your product

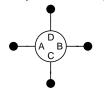
	Type designation						
Ordering example							
	Mounting hole 22,3 mm	M					
	Spring-return joystick switch		ΚT				
	Contacts 4 NO contacts Position A			E32			
	4 NO contacts Position B						
	With locking sleeve				1		
	Bellows suitable for outdoor usage					/WKT-	19.4
		M	KT	E32	1/	WKT-	19.4

Maintained and spring-return joystick switches

Preferred types 1)

Moun-	Туре	With locking	Installation	Contact varients				Туре	Material
ting-Ø	Туре	sleeve	depth	Contact variants Position A Position B Position C Position D				Type designation	number
J		-						MKSA32	101005813
		•	70 mm	1 NO	1 NO	-	-	MKSA321	101005816
		-						MKSB32	101203907
		•	104 mm					MKSB321/WKT-19.3	101191939
	Maintained	-		2 NO	2 NO	-	-	MKSC32	101005817
	joystick switch	•	-					MKSC321	101005818
	Switch	-	70 mm					MKSC52	101005821
		•	-	1 NO	1 NO	1 NO	1 NO	MKSC521	101005822
		-						MKSE52/WKT-19.4	101190916
		•	112 mm	2 NO	2 NO	2 NO	2 NO	MKSE521	101005826
22.3 mm		-						MKTA32	101005827
		•	70 mm	1 NO	1 NO	-	-	MKTA321	101005829
		-						MKTB32	101005828
		•	104 mm		2 NO	-		MKTB321	101194681
	Spring-	-		2 NO			-	MKTC32	101005832
	return	•	-					MKTC321	101005835
	joystick switch	-	70 mm	1 NO	1 NO			MKTC52	101005837
	Switch	•				1 NO	1 NO	MKTC521	101005844
		•		4 NO	4 NO	-	-	MKTE321	101190067
		-	112 mm	2 NO				MKTE52	101005842
		•			2 NO	2 NO	2 NO	MKTE521	101005845
		-		1 NO	1 NO			WKSA32	101019540
		•	-			-	-	WKSA321	101019545
		-	-	2 NO	2 NO	-		WKSC32	101019465
	Maintained	•	57 mm				-	WKSC321	101019493
	joystick switch	-	-	1 NO	1 NO	1 NO	1 NO	WKSC52	101019467
	SWILCII	•						WKSC521	101019473
		-						WKSE52	101019489
		•	91 mm	2 NO	2 NO	2 NO	2 NO	WKSE521	101019492
		-						WKTA32	101007593
30.5 mm		•	57 mm	1 NO	1 NO	-	-	WKTA321	101019509
		-	0.4					WKTB32	101019514
	Spring-	•	91 mm	2.110	2.110			WKTB321	101019539
	return	-		2 NO	2 NO	-	-	WKTC32	101007594
	joystick	•	1					WKTC321	101007595
	switch	-	- 57 mm	4.110	4.110	4.110	4.110	WKTC52	101007597
		•	1	1 NO	1 NO	1 NO	1 NO	WKTC521	101019447
		-						WKTE52	101019461
		•	91 mm	2 NO	2 NO	2 NO	2 NO	WKTE521	101019464

Schematic representation of positions A-D



 $^{^{\}mbox{\scriptsize 1)}}$ The preferred types designate the choice of devices with faster delivery times.

To see a wide range of other types, visit www.schmersal.net

Maintained and spring-return joystick switches

Dimensions

Range MK Mounting-Ø 22.3 mm	2 contacts	4 contacts	4 contacts	8 contacts
	9 Xem QM	9 X8III dili dili dili dili dili dili dili d	MP max. 6	MP max. 6
Ø 35	MKTA32	MKTB32	MKTC32	MKTE32
Ø 25	MKSA32	MKSB32	MKSC32	MKSE32
g ()			MKTC42	MKTE52
locki max 6			MKSC42	MKSE52
			MKTC52	
Without locking sleeve			MKSC52	
<u>×</u>				
Ø 35	MKTA321	MKTB321	MKTC321	MKTE321
<u>8</u> Ø 20	MKSA321	MKSB321	MKSC321	MKSE321
			MKTC421	MKTE521
With locking sleeve			MKSC421	MKSE521
th is			MKTC521	
			MKSC521	

MP = Mounting plate (Series MK... Max. thickness 6 mm)

Range WK Mounting-Ø 30.5 mm		2 contacts	4 contacts	4 contacts	8 contacts
		01.xem dM	OLYGER OF THE CONTROL	MP max.10	01. xem QM QB
ě	Ø 38	WKTA32	WKTB32	WKTC32	WKTE32
sleeve	Ø 25	WKSA32	WKSB32	WKSC32	WKSE32
ng 8		WKTSA32		WKTC42	WKTE52
Without locking				WKSC42	WKSE52
얼	Max.10			WKTC52	
þ				WKSC52	
ž	- viiniiiiiiiiiiii			WKTSC52	
•	_ Ø 38 _	WKTA321	WKTB321	WKTC321	WKTE321
eve	Ø 25_	WKSA321	WKSB321	WKSC321	WKSE321
With locking sleeve		WKTSA321		WKTC421	WKTE521
kinç				WKSC421	WKSE521
8	90 90 90			WKTC521	
/ith				WKSC521	
>				WKTSC521	

MP = Mounting plate (Series WK... Max. thickness 10 mm)

Enabling switches

Description

Area of application

When carrying out set-up, refitting or service work on plant or machinery, it can be beneficial to partially or completely deactivate guard systems. Typically, this includes setting up a machine (set-up mode) and monitoring machining procedures (process monitoring).

One example: The operator of a machine tool is able to check format settings better and program movements more exactly if the safety door is open. The better view of the process makes operation more convenient and reduces set-up and refitting times.

Special safety measures are needed for this case and similar ones; these measures are referred to as special operating modes and are specified in the machine directive and in some type C standards.

The measures that are required in this case include enabling devices that operators must actuate to start up the respective machine functions. In many cases, this is a slowed-down machine movement. The effect of the guard system is only partially or entirely suspended for the time in which the operator presses the enabling device.

Design and way of functioning

Operators must put the enabling device into the centre position and hold it in this position. As soon as they release the button or press it all the way down, the system interrupts the control command on a safety-related basis.

Series ZSD5 and ZSD6 enabling devices are of ergonomic design; with Series ZSD6, an additional pushbutton is integrated in the device head. Operators can select the optimum position to the machine or the process; the connection to the machine controller is guaranteed by a signal line.

Both series are suitable for robot applications in accordance with ANSI standards. There are of course suitable safety-monitoring modules available for signal evaluation.





Permissible speeds in enabling mode

It is controversial and standards deal differently with the question of what "reduced" speeds are justifiable in enabling mode to comply with the further condition of the machine directive(see Machine Directive Appendix I, Clause 1.2.5)that the operation of dangerous functions is only possible under minor risk conditions (= reduced speed, reduced power, step mode, etc.)

A man who has a C standard that offers concrete information that can be used for his individual application is a happy man.

Otherwise, it is advisable to differentiate between crushing and shearing hazards on the one hand and "just" collision hazards on the other. In this connection, people frequently quote values of 33 mm/sec. (2 m/min.) max. in the case of crushing and shearing hazards and 250 mm/sec. (15 m/min.) max. in the case of collision hazards A. MRL 2006/42/EG, however, "permits" higher values if absolutely technically necessary and execution is integrated into a considered and coherent safety concept [b/c].

That just leaves the question of whether it is possible to control the reduced speed (power, movement etc.) via the operating controller or whether you need a safety-related controller or monitoring system, e.g. Safety Limited Speed (SLS) or similar in accordance with EN/IEC 61800-5-2.

In this case too, we refer you to the "responsible" standards (to some extent, it is adequate to use just enabling devices for minor risks with a safe controller or monitoring system only being required above and beyond this, to some extent there is, however, a general requirement for "enabling devices + SLS", for example).

You must equally consider that the state of the art is tending towards "SLS for example" (i.e. "safe controllers or monitoring systems"), since more and more drives and drive controllers with integrated safety functions are on the market. However, it is not possible to use these new options in every situation whether due to compelling technical reasons and/or for reasons of cost.

It can help to consider whether pressing the enabling device through from stage 2 to stage 3, taking into account the machine's reaction time (delay time after signalling to standstill or non-critical speed) PLUS an additional human response time of 1 second, for example, results in an operating status that is acceptable to the machine operator from a safety point of view or not.

A You can find an overview of the maximum speeds that there are for manual intervention on running machines in the IFA Manual (loose leaf collection - Lfg. 2/11 - XII/2011 - Clause 330 216).

B See Machine Directive Appendix I, Clause 1.2.5: If it is not possible to comply with these requirements at the same time, the (mode selector switch) must trigger other protective measures ..., such that a safe working area is guaranteed.

C See also specialist committee information sheet 002 of specialist committee MFS of DGUV Wood and Metal Professional Association, Mainz, Process Monitoring on the Shopfloor.

Enabling switches

Technical data



Key Features

- 3-stage grip switch OFF-ON-OFF
- Contacts do not close on resetting from stage $3 \rightarrow \text{stage } 1$
- 3-stage grip switch OFF-ON-OFF
- Contacts do not close on resetting from stage $3 \rightarrow \text{stage } 1$ With additional pushbutton

Technical features

Mechanical data			
Housing material	Plastic, thermoplastic, self-extinguishing	Plastic, thermoplastic, self-extinguishing	
Additional pushbutton in device head	No	YES	
Number of NO contacts	2	3	
With postive break (stages 2-3)	2	2	
Number of NC contacts	1	1	
Switching frequency	max. 1200/h	max. 1200/h	
Cable section	0.14 mm ² 1.5 mm ²	0.14 mm² 1.5 mm²	
Connection	Screw terminals	Screw terminals	
Electrical data			
Rated operating voltage U _e	250 V	250 V	
Operating current I _e	3 A	3 A	
Utilisation category NO contacts	AC-15: 125 V / 1.5 A; 250 V / 0.75 A; DC-13: 30 V / 1.0 A; 125 V / 0.22 A; 250 V / 0.1 A	AC-15: 125 V / 1.5 A; 250 V / 0.75 A; DC-13: 30 V / 1.0 A; 125 V / 0.22 A; 250 V / 0.1 A	
Auxiliary contacts	AC-15: 125 V / 1.5 A; 250 V / 0.75 A; DC-13: 30 V / 2.3 A; 125 V / 0.22 A; 250 V / 0.1 A	AC-15: 125 V / 1.5 A; 250 V / 0.75 A; DC-13: 30 V / 2.3 A; 125 V / 0.22 A; 250 V / 0.1 A	
Additional pushbutton	-	AC-15: 125 V / 0.3 A; DC-13: 30 V / 0.7 A; 125 V / 0.1 A	
Ambient conditions			
Ambient temperature	−10 °C +60 °C	−10 °C +60 °C	
Protection class IP	IP65	IP65	

Safety classification

Standards	ISO 13849-1, IEC 61508	ISO 13849-1, IEC 61508	
Mechanical life	Stage 1-2-1: min. 1,000,000; Stage 1-2-3-1: min. 100,000	Stage 1-2-1: min. 1,000,000; Stage 1-2-3-1: min. 100,000	
B _{10d} value	100,000	100,000	
Certificates	TUV LOUGH	TUV 1: Wus	



Enabling switches

Ordering details and recommended evaluations

Туре	Description	Connecting cable	Type designation	Material number
	3-stage grip switch	Without	ZSD5/O.LTG	101199467
		5 m	ZSD5/5M	101199469
English a suitabas		10 m	ZSD5/10M	101199471
Enabling switches	3-stage grip switch with additional pushbutton in device head	Without	ZSD6/O.LTG	101199480
		5 m	ZSD6/5M	101210087
		10 m	ZSD6/10M	101199483
Accessories	Mounting angle made of metal		ZSD-H	101163725

Recommended evaluations



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The Schmersal Group

For many years the privately owned Schmersal Group has been developing and manufacturing products to enhance occupational safety. What started out with the development and manufacture of a very wide variety of mechanical and non-contact switchgear has now become the world's largest range of safety systems and solutions for the protection of man and machine. Over 1,500 employees in more than 50 countries around the world are developing safety technology solutions in close cooperation with our customers, thus contributing to a safer world.

Motivated by the vision of a safe working environment, the Schmersal Group's engineers are constantly working on the development of new devices and systems for every imaginable application and requirement of the different industries. New safety concepts require new solutions and it is necessary to integrate new detection principles and to discover new paths for the transmission and evaluation of the information provided by these principles. Furthermore, the set of ever more complex standards, regulations and directives relating to machinery safety also requires a change in thinking from the manufacturers and users of machines.

These are the challenges which the Schmersal Group, in partnership with machinery manufacturers, is tackling and will continue to tackle in the future.

Product ranges



Safe switching and monitoring

- Guard door monitoring safety switches
- Command devices with safety function
- Tactile safety devices
- Optoelectronic safety devices

Safe signal processing

- Safety monitoring modules
- Safety controllers
- Safety bus systems

Automation

- Position detection
- Command and signalling devices

Industries



- Elevators and escalators
- Packaging
- Food
- Machine tools
- Heavy industry

Services



- Application advice
- CE conformity assessment
- Risk assessment in accordance with the Machinery Directive
- Stop time measurements
- Training courses

Competences



- Machine safety
- Automation
- Explosion protection
- Hygienic design

Precautions have been taken to assure accuracy of the information in this catalogue. Typographic or pictorial errors that are brought to our attention will be corrected in subsequent issues.

www.schmersal.com





